Onan

### Genset

## Parts Catalog

KV KVC KVD



1/05 981-0238G (KV Spec A -L) (KVC Spec A -C) (KVD Spec A -B) Fixplaces 5:-02 (KV Spec A - K KVC Spec A - C and KVD)

### MODEL IDENTIFICATION

To avoid errors or delay in filling your parts order, always give the MODEL, SPEC NO. and SERIAL NO. from the Onan nameplate.

For handy reference, insert your nameplate information in the spaces below.

MODEL AND SPEC NO.

SERIAL NO.

DIGITAL CONTROL SOFTWARE VERSION AND DATE (IF APPLICABLE)

#### SAFETY PRECAUTIONS

The following symbols are used in Onan manuals to alert users to the potentially dangerous conditions relating to maintenance of equipment and replacement of parts. Please read and observe.

**A DANGER** 

This symbol warns of immediate hazards which will result in severe personal injury or death.

**△WARNING** 

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or death.

**△CAUTION** 

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or product or property damage.

### PRODUCT SAFETY PRECAUTIONS

**△WARNING** 

Service and repair of Onan equipment must be performed by trained, experienced personnel only. Improper service or repair may result in property damage, severe personal injury or death. Do not use this catalog as a guide to servicing your equipment. Read and follow the IMPORTANT SAFETY INSTRUCTIONS in the Service Manual appropriate for the equipment you are working on.

**△WARNING** 

Contact with USED ENGINE OILS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When checking or changing engine oils take all necessary precautions not to ingest, breathe the fumes or contact the used oil.

**△WARNING** 

Contact with ASBESTOS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When handling engine gaskets take all necessary precautions not to ingest, breathe or contact the dust from the gaskets! Use adequate ventilation and wear protective gloves, masks and clothing!

**△WARNING** 

Contact with BENZINE and LEAD, found in gasoline, fuel additives and solvents has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUC-TIVE TOXICITY. When checking, draining or adding gasoline and fuel additives or using solvents take all necessary precautions not to ingest, breathe the fumes or contact the liquids. Use adequate ventilation and wear protective gloves, masks and protective clothing!

#### Introduction

This manual applies to the standard Recreational Vehicle Generator Sets as listed in the Generator Set Data Table. Parts are arranged in groups of related items and each illustrated part is identified by a reference number corresponding to the same reference number in the parts list. Parts illustrations are typical. Using the model and specification number from your generator set nameplate, select parts that apply to your set. Right and left sides are determined by facing the engine end (front) of the set.

Generator Set Data Table											
MODEL AND SPECIFICATION	VOLTS	HERTZ	FUEL	WIRING DIAGRAM							
1.7KV-FU/29236A,B	240	50	Gasoline	610-0376							
2.0KV-FR/26119B 2.0KV-FR/26119,C,D,E 2.0KV-FR/26119F,G,H,J 2.0KV-FR/26119K,L 2.0KV-FR/33742B 2.0KV-FR/33742C,D,E 2.0KV-FR/33742F,G 2.0KV-FR/37544A,B 2.0KV-FR/51844C,E	230 230 230 230 220 220 220 110/220 220	50 50 50 50 50 50 50 50 50	LP LP LP Casoline Gasoline Gasoline Gasoline	610-0376 610-0383 610-0389 610-0376 610-0383 610-0389 610-0380 610-0384							
2.0KV-FR/51844F,G 2.2KV-FA/26100A,B	120	50 60	Gasoline Gasoline	610-0390 610-0375							
2.3KV-FR/33742F,G,J,K 2.3KV-FR/51844F,G,J,K	220 220	50 50	Gasoline Gasoline	610-0389 610-0390							
2.5KV-FR/11540F,G,H,J 2.5KV-FR/11540K,L 2.5KV-FA/26120B 2.5KV-FA/26120C,D,E 2.5KV-FA/26120F,G,H,J 2.5KV-FA/26120K,L	100 100 120 120 120 100	60 60 60 60 60	LP LP LP LP LP	610-0394 610-0394 610-0379 610-0382 610-0388 610-0388							
2.8KV-FR/11351C,E 2.8KV-FR/11351F,G,J,K 2.8KV-FA/11574F,G,J,K 2.8KV-FA/26100A,B 2.8KV-FA/26100C,E 2.8KV-FA/26100F,G,J	100 100 120 120 120 120	60 60 60 60 60	Gasoline Gasoline Gasoline Gasoline Gasoline Gasoline	610-0386 610-0394 610-0388 610-0375 610-0382 610-0388							
3.0KVC-83A,B,C 3.0KVC-84A,B,C	120 100	60 60	Gasoline Gasoline	610-0395 610-0396							
2.5KVD-2089A,B 2.0KVD-3730B	120 230	60 50	LP LP	625–4345 625–4562							
2.8KVD-2090A 2.3KVD-3729A	120 230	60 50	Gasoline Gasoline	625–4345 625–4562							

Note – The diagonal line (/) or dash (–) in the model and specification number separates generator set characteristics from the specification number and letter. The specification number denotes customer requested options or deviations from a standard model. The specification letter advances (A to B, B to C, etc.) with major manufacturing changes.

Arm, Governor Adjust, 11 Carburetor, Gasoline, 16 Arm. Rocker, 8 Choke (KV Begin Spec C), 13 Armature, Starter, 47, 49 Choke (KV Spec A, B), 12 Clamp, Loop, 19 Baffle, Air, 26 Clamp, Muffler (KVD), 32 Baffle, Inlet (KV, KVD, Gasoline), 23 Clip, "J", 9 Baffle, Inlet (KV, KVD, LP), 25 Clip, Choke "U" (KV Spec A, B), 12 Baffle, Seal, 26 Clip, Governor Retainer, 11 Base Mounting KV, 38 Clip, Rod End (KV Spec A, B), 12 Base Mounting KVD, 39 Clutch, Starter, 47 Base, Housing (KV), 34 Coil, Ignition (KV), 34 Base, Housing (KVC), 36 Coil, Ignition (KVC), 54 Base, Housing (KVD), 35 Coil, Ignition (KVD), 35 Base, Mounting (KV), 34 Collar, Governor Control Lever, 11 Base, Mounting (KVC), 36 Components, Carburetor, 17 Base, Mounting (KVD), 35 Components, Starter (Begin Spec K), 49 Base, Oil, 10 Components, Starter (Spec A-J), 47 Bearing, Ball, 7 Conduit (KVC), 54 Bearing, Choke Flange (KV Begin Spec C), 13 Connector. Barbed Hose (KV, KVD, LP), 25 Bearing, Choke Flange (KVC, KVD, Gasoline), 14 Connector, Conduit (KVC), 54 Bearing, Crankshaft Ball, 7 Connector, Plug (8 Pin) (KVC, KVD and KV begin Spec F), Bearing, Generator Rotor Ball, 51 Block, Cylinder, 6 Connector, Receptacle (8 Pin) (KVC, KVD and KV begin Spec F), 67 Block, Generator Brush, 45 Connector, Receptacle (8 Pin) (KVC, KVD and KV begin Boot, Inlet Baffle Insulation (KV, KVD, Gasoline), 23 Spec F), 67 Boot, Inlet Baffle Insulation (KV, KVD, LP), 25 Control (KVC), 54 Boot, Spark Plug (KV), 34 Coupling, Anchor (KV, KVD, LP), 25 Boot, Spark Plug (KVC), 54 Cover, Air Filter Element, 46 Boot, Spark Plug (KVD), 35 Cover, Choke (KV Begin Spec C), 13 Box, Control (KV Spec A-F), 52 Cover, Choke (KV Spec A, B), 12 Box, Control (KVD and KV Begin Spec G), 53 Cover, Choke (KVC, KVD, Gasoline), 14 Brace, Generator, 43 Cover, Choke Thermostat Element (KV Begin Spec C), 13 Bracket, Choke Mounting (KV Spec A, B), 12 Cover, Choke Thermostat Element (KVC, KVD, Gasoline), Bracket, Fuel Regulator (KV Begin Spec L and KVD Begin Spec B), 21 Cover, Cylinder Head, 9 Bracket, Lifting, 6 Cover, Housing (KV), 40 Bracket, Muffler (KV Spec A-G), 29 Cover, Housing (KVD), 41 Bracket, Muffler (KVD), 32 Cover, Mounting Base (KVC), 36 Bracket, Muffler Hanger (KVC), 31 Cover, Rocker Switch (KV Spec C-F), 52 Bracket, Regulator, 19 Cover, Rocker Switch (KVC), 54 Bracket, Solenoid, 51 Cover, Rocker Switch (KVD and KV Spec Begin Spec G), Bracket, Starter, 45 53 Bracket, Underfloor Mounting, 43 Cover, Starter Spring, 47 Breaker, Circuit (KV Spec A-F), 52 Cover, Switch (KVC), 54 Breaker, Circuit (KVC), 54 Crankshaft, 7 Breaker, Circuit (KVD and KV Spec Begin Spec G), 53 Breather, Cylinder Head, 6 Diaphragm, Pull Off (KV Spec A, B), 12 Brush, Generator Brush Block, 45 Diode, Remote Panel (KV Spec A-E), 55 Bushing, Inlet Baffle Strain Relief (KV, KVD, Gasoline), 23 Door, Generator Scroll Preheat, 46 Bushing, Inlet Baffle Strain Relief (KV, KVD, LP), 25 Duct, Endbell Air, 45 Camshaft, 8 Edging, Underfloor Mounting, 43 Cap, Choke Dome (KV Begin Spec C), 13 Elbow, Fuel Pump (KVC), 27 Cap, Choke Dome (KVC, KVD, Gasoline), 14 Elbow, Inlet Baffle (KV, KVD, Gasoline), 23 Elbow, Inlet Baffie (KV, KVD, LP), 25 Cap, Starter Drive, 47, 49 Cap, Starter End, 47, 49 Elbow, Intake (Gasoline), 16 Capacitor (KV Spec A-F), 52 Elbow, Male (KV, KVD, LP), 25

Carburetor (LP), 19

Element, Air Filter, 46 Harness, AC Output (KVC), 54 Element, Thermostat (KV Begin Spec C), 13 Harness, Adapter (KVC, KVD and KV Begin Spec F), 67 Element, Thermostat (KV Spec A, B), 12 Hamess, DC (Z1, Z2, Z3, Z4) (KV Spec A, B), 60 Element, Thermostat (KVC, KVD, Gasoline), 14 Hamess, DC (Z1, Z4) (KV Spec C-E), 61 Endbell, 45 Hamess, DC (Z1, Z4) (KVD and KV Begin Spec F), 62 Engine, Replacement, 6 Harness, Generator (J1, J2)(KVC), 63 Harness, Generator (KV Spec A, B), 60 Ferrule, Muffler Hanger Wire Rope (KVC), 31 Hamess, Generator (KV Spec C-E), 61 Filter, Fuel, 15 Harness, Generator (KVD and KV Begin Spec F), 62 Flange, Air Cleaner, 21 Harness, Generator (KVD), 64 Flange, Air Cleaner (Gasoline), 16 Hamess, PCB, 65 Flange, Air Cleaner (LP), 19 Harness, PCB (KV Spec C-F), 52 Flyweight, 8 Harness, PCB (KVC, KVD and KV Spec 51844), 65 Foam, Carburetor (KVC, KVD), 16 Harness, PCB (KVC), 54 Foam, Fuel Filter, 15 Harness, PCB (KVD and KV Spec Begin Spec G), 53 Fuse (KV Spec A-F), 52 Harness, Remote Panel (KVD and KV Begin Spec F), 57 Fuse, Generator Harness (KV Spec C-E), 61 Harness, Remote Panel (Switch Only), 58 Fuse, Generator Harness (KVC), 63 Harness, Remote Switch Panel (KV Begin Spec F), 56 Fuse, Generator Hamess (KVD and KV Begin Spec F), 62 Hamess, Remote Wiring (KV Spec A-E), 59 Fuse, Generator Harness (KVD and KV, Begin Spec F), 62 Harness, Remote Wiring (KVC, KVD and KV Begin Spec F), Gasket, Carburetor (Gasoline), 16 Harness, Winng (Z1)(KVC), 65 Gasket, Carburetor (LP), 19 Head, Cylinder, 6 Gasket, Cylinder Head, 9 Holder Assv. Brush, 49 Gasket, Drain Plug, 10 Holder, Fuse (KV Spec A-F), 52 Gasket, Exhaust (KVD), 32 Holder, Generator Harness Fuse (KVC), 63 Gasket, Gearcase, 6 Holder, Governor Spring, 11 Gasket, Governor Retainer Clip, 11 Hose, Breather, 9, 21 Gasket, Head, 6 Hose, Fuel (Gasoline), 15 Gasket, Housing Base (KV), 34 Hose, Fuel (LP), 19 Gasket, Housing Cover (KV), 40 Hose, Vacuum (KV Spec A, B), 12 Gasket, Housing Cover (KVD), 41 Hose, Vapor, LP, 21 Gasket, Inlet Baffle Foam (KV, KVD, Gasoline), 23 Hose, Vent (LP), 19 Gasket, Inlet Baffle Foam (KV, KVD, LP), 25 Hourmeter (KVD and KV Begin Spec F), 57 Gasket, Intake Elbow (Gasoline), 16 Housing, Air Guide, 9 Gasket, Muffler (KV Begin Spec H). 30 Housing, Choke (KV Begin Spec C), 13 Gasket, Muffler (KV Spec A-G), 29 Housing, Choke (KV Spec A, B), 12 Gasket, Muffler (KVC), 31 Housing, Choke (KVC, KVD, Gasoline), 14 Gasket, Muffler (KVD), 32 Housing, Scroll, 46 Gasket, Oil Base, 10 Housing, Stator, 51 Gear, Camshaft, 8 Housing, Terminal (KVC, KVD and KV begin Spec F), 67 Gear, Crankshaft, 7 Hub, Fan, 51 Gear, Governor, 8 Gear, Starter, 47 Indicator, Oil Level, 10 Gearcase, 6 Inlet Assy, 26 Generator, 51 Insulation, Inlet Baffle (KV), 38 Governor, 11 Insulation, Inlet Baffle (KVD), 39 Grommet, Generator Harness (KVC), 63 Insulation, Lower Exhaust Baffle (KV), 34 Grommet, Housing Base (KVC), 36 Insulation, Upper Exhaust Baffle (KV), 38 Grommet, Inlet Baffle (KV, KVD, Gasoline), 23 Insulation, Upper Exhaust Baffle (KVD), 39 Grommet, Inlet Baffle (KV, KVD, LP), 25 Insulator, Carburetor (Gasoline), 16 Grommet, Inlet Baffle (KVD, Gasoline), 23 Insulator, Carburetor (LP), 19 Grommet, Inlet Baffle (KVD, LP), 25 Isolator, Vibration (KV Spec A), 51 Grommet, Muffler Bracket (KVC), 31 Isolator, Vibration (KV), 38 Guard, Housing Cover Air Inlet (KV), 40 Isolator, Vibration (KVC), 36 Guide, Push Rod, 8 Isolator, Vibration (KVD), 39 Hanger, Tailpipe (KV), 33 Key, Camshaft, 8

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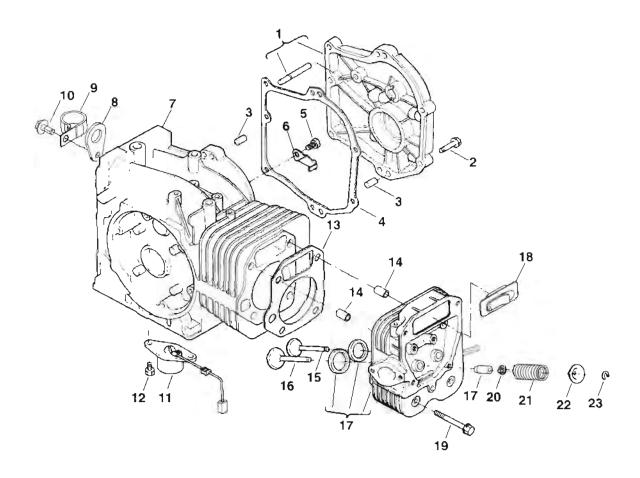
Ring, Collector, 51 Standoff, PCB (KV Spec C-F), 52 Ring, Piston Retaining, 7 Standoff, PCB (KVD and KV Spec Begin Spec G), 53 Rivet, Standoff (KV Spec C-F), 52 Starter, 45 Rivet, Standoff (KVD and KV Spec Begin Spec G), 53 Stator, Generator, 51 Rod, Connecting, 7 Stop, Governor Adjust, 11 Rod, Governor, 11 Stopper, Governor Gear, 8 Rod, Push, 8 Strap, Ground (KV Spec A-G), 29 Rope, Muffler Hanger Wire (KVC), 31 Strap, Ground (KVC), 37 Rotor, Generator, 51 Stud, B+, 27 Stud, Generator Mounting, 51 Scroll, 46 Stud, Generator Mounting (KV), 38 Scroll Assy, Generator, 46 Stud, Generator Mounting (KVD), 39 Seal, Baffle Air (KVC), 26 Stud, Muffler Mounting (KV Begin Spec H), 30 Seal, Baffle Panel (KVC), 26 Stud, Muffler Mounting (KV Spec A-G), 29 Seal, Cable (KVC, KVD and KV begin Spec F), 67 Stud, Muffler Mounting (KVC), 31 Seal, Generator Scroll Air Intake, 46 Stud, Muffler Mounting (KVD), 32 Seal, Mounting Base Air (KVC), 36 Stud, Vibration Isolator Mounting (KVC), 36 Seal, Mounting Base Frame (KVC), 36 Switch, Low Oil Pressure, 6 Seal, Mounting Base Pan (KVC), 36 Switch, Remote Panel Rocker (KV Spec A-E), 55 Seal, Oil, 7 Switch, Remote Switch Panel Rocker (KV Begin Spec F), 56 Seal, Valve, 6 Switch, Rocker (KV Spec A-F), 52 Shaft, Choke (KV Spec A, B), 12 Switch, Rocker (KV Spec C-F), 52 Shaft, Flyweight, 8 Switch, Rocker (KVC), 54 Shaft, Governor Lever, 11 Switch, Rocker (KVD and KV Begin Spec F), 58 Shim, Camshaft, 8 Switch, Rocker (KVD and KV Spec Begin Spec G), 53 Shim, Crankshaft, 7 Switch, Rocker (KVD and KV, Begin Spec F), 57 Sleeve, Governor, 8 System, Choke (KVC, KVD, Gasoline), 14 Slinger, Oil, 6 Tappet, 8 Solenoid, Shutdown (KV, KVD, LP), 25 Solenoid, Throttle Closing, 51 Transformer (KV Spec A-F), 52 Spacer, Muffler Hanger (KVC), 31 Transformer (KVC), 54 Splasher (Crankshaft), 7 Transformer (KVD and KV Spec Begin Spec G), 53 Spline, Starter, 47 Tube, Breather, 9 Tube, Endbell, 45 Spring, Choke Adjust (KV Spec A, B), 12 Spring, Decompression, 8 Tube, Exhaust (KV), 33 Spring, Generator Brush Block, 45 Tube, Exhaust (KVC), 31 Spring, Generator Stator, 45 Tube, Oil Fill, 10 Spring, Governor, 11 Valve, Exhaust, 6 Spring, Governor Rod, 11 Valve, Intake, 6 Spring, Regulator Hose (LP), 19

Voltmeter (KVD and KV Begin Spec F), 58

Spring, Starter Pinion, 47

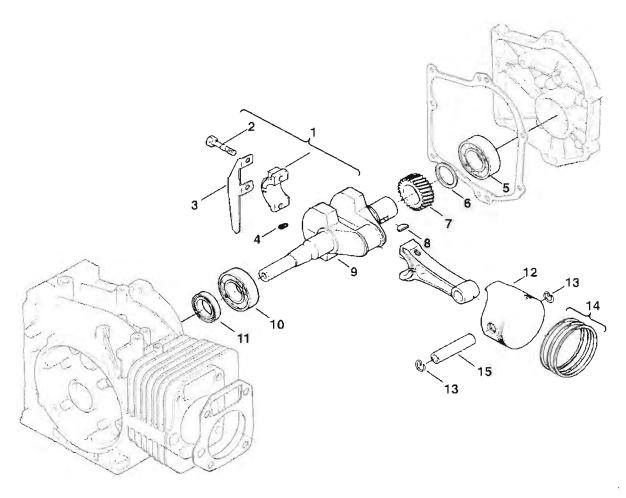
Spring, Valve, 6

### Cylinder Block



REF NO.		QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	100-3389	1	Engine, Replacement	11	308-1059	1	Switch, Low Oil Pressure (S2)
1	185-5193	1	Gearcase (Includes Pin)	12	185-5198	2	Boli
2	185~5195	7	Bolt	13	185-5095	1	Gasket, Head
3	185-3175	2	Pin, Alignment	14	185-5097	2	Pin, Alignment
4	185-5194	1	Gasket, Gearcase	15	185-5202	1	Valve, Exhaust
5	185-3730	4	Bolt	16	185-5201	1	Valve, Intake
6	185-5199	1	Slinger, Oil	17	185-5200	1	Head, Cylinder (Includes
7	185-5196	1	Block, Cylinder				Valve Guides and Valve Seats)
8	403-4417-0	2 1	Bracket, Lifting	18	185-5099	1	Breather
9	332-2634	1	Clamp, J (LP Sets)	19	185-5096	4	Bolt, Cylinder Head
10			Screw, Hex Head Thread Form	20	185-5313	1	Seal, Intake Valve
	815-0709-0	1 1	KVC, Spec A	21	185-5203	2	Spring, Valve
			(M8 x 1.25 x 18mm)	22	185-5204	2	Retainer, Valve Spring
	815-0508	1	KV, KVC (Begin Spec B) and KVD (5/16-18 x .75")	23	185–5205	2	Cotter

### Crankshaft

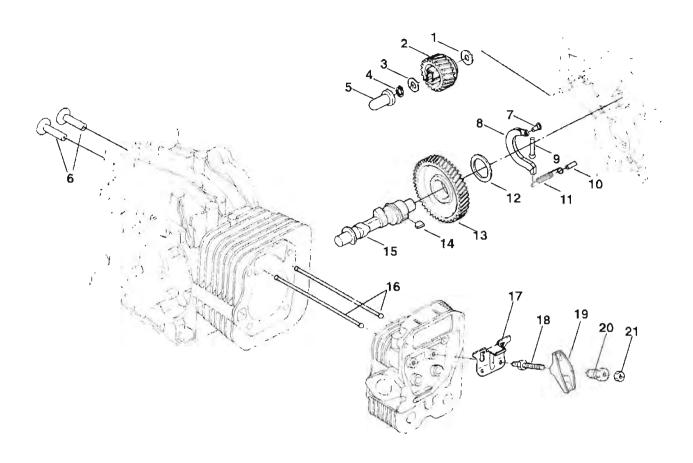


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	185-5112	1	Rod, Connecting (Includes	7	185–5116	1	Gear, Crankshaft
			Following Bolt and Splasher)	8	185-3088	1	Key, Crankshaft
2	185-5113	2	Bolt, Connecting Rod	9			Crankshaft
3	185-5114	1	Splasher				KV
4	185-3085	1	Key, Crankshaft		185-5115	1	Spec A-B
5	185-5118	1	Bearing, Ball		185-7091	1	Begin Spec C
6			Shim, Crankshaft		185-7091	1	KVC, KVD
	185-4547	1	.10mm	10	185-5117	1	Bearing, Ball
	185-3371	1	.20mm	11	185-3761	1	Seal, Oil
	185-3366	1	.25mm	12	1855109	1	Piston
	185-3367	1	.30mm	13	185-3416	2	Ring, Retaining
	185-3365	1	.35mm	14	185-5110	1	Kit, Piston Ring
	185-3368	1	.40mm	15	185-5111	1	Pin, Piston
	185-3370	1	.45mm				
	185-3369	1	.50mm				

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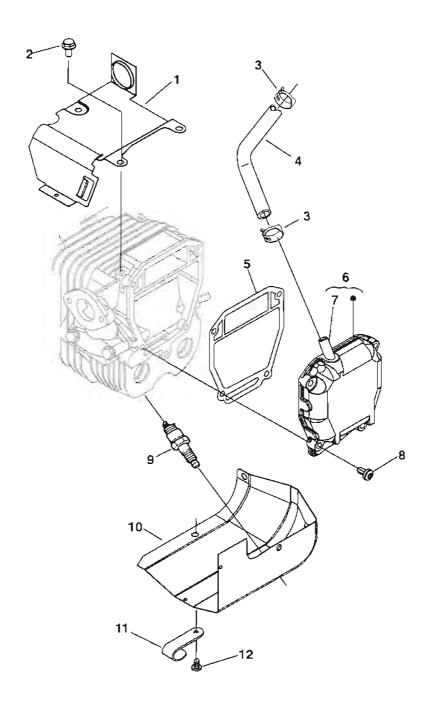
KV / KVC / KVD

### Camshaft



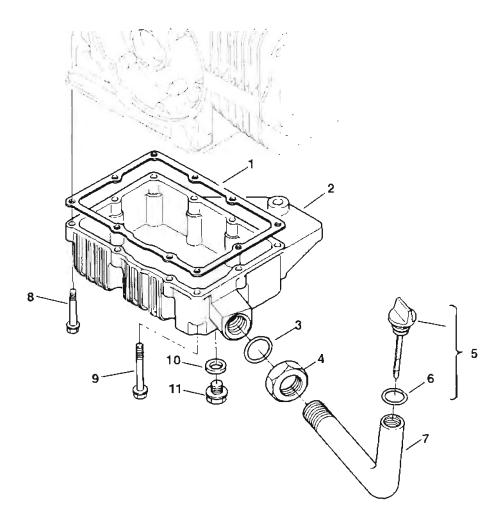
REF		QTY	PART	REF		QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	526-2078	1	Washer	13			Gear, Camshaft
2	185-3674	1	Gear, Governor				ΚÝ
3	526-2077	1	Washer		185-5108	1	Spec A, B
4	150-2275	1	Stopper		185-2914	1	Begin Spec C
5	1853675	1	Sleeve, Governor		185-2914	1	KVC, KVD
6	185-5106	2	Tappet	14	185-3389	1	Key, Camshaft
7	150-2302	1	*Shaft, Flyweight	15			Camshaft
8	185-2731	1	*Flyweight				KV
9	185–6374	1	Pin, Decompression (KVC, KVD		185-5107	1	Spec A, B
			and KV, Begin Spec C)		185-6375	1	Begin Spec C (Includes
10	150-2305	1	*Pin, Decompression Spring				Parts Marked *)
11	185–6373	1	Spring, Decompression(KVC,		185–6375	1	KVC, KVD(Includes Parts
			KVD and KV, Begin Spec C)				Marked *)
12			Shim, Camshaft	16	185–5103	2	Rod, Push
	185–4551	1	.10mm	17	185-5104	1	Guide, Push Rod
	185–3399	1	.20mm	18	185-5105	2	Stud
	185-3393	1	.25mm	19	185–5100	2	Arm, Rocker
	185–3394	1	.30mm	20	185–5101	2	Nut (Special)
	185-3392	1	.35mm	21	185–5102	2	Nut
	185–3395	1	.40mm				
	185–3396	1	.45mm		Dada Isalidi	مان ماندان الما	
	185-3397	1	.50mm				imshaft KVC, KVD and KV
	185-3398	1	.55mm		Beginning S	pec C.	

### Cylinder Head Cover



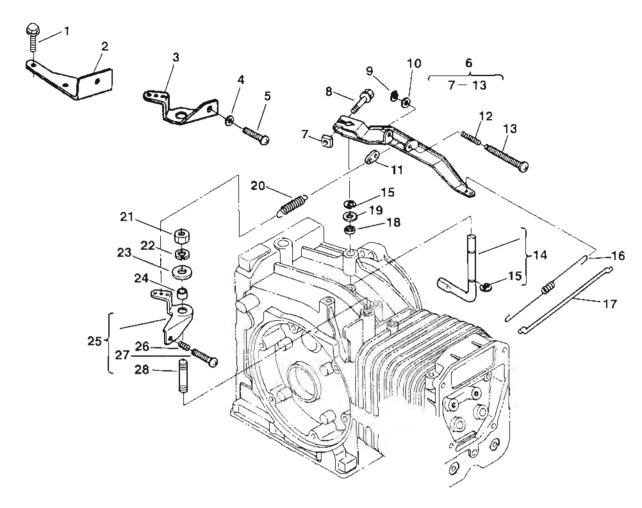
REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	185-5160	1	Housing, Top Air Guide	6	185–5156	1	Cover, Cylinder Head (Includes
2	185-3730	3	Bolt				Breather Tube)
3	503-1445-	06 2	Clamp, Breather Hose	7	185-5157	1	Tube, Breather
4			Hose, Breather	8	185-5159	4	Bolt
			KV	9	167-0263-0	2 1	Plug, Spark (E1)
	123-2044	1	Spec A-F	10	134-4636-0	1 1	Housing, Bottom Air Guide
	123-2129	1	Begin Spec G	11	518-0533	1	Clip, "J" (KV, KVC)
	123–2129	1	KVC, KVD Gas (See page 21 for LP)	12	823-0003-0	6 3	Screw, Pan Head Torx Thread Form (M6 x 1 x 12mm)
5	185-5158	1	Gasket, Cover				,

### Oil Base



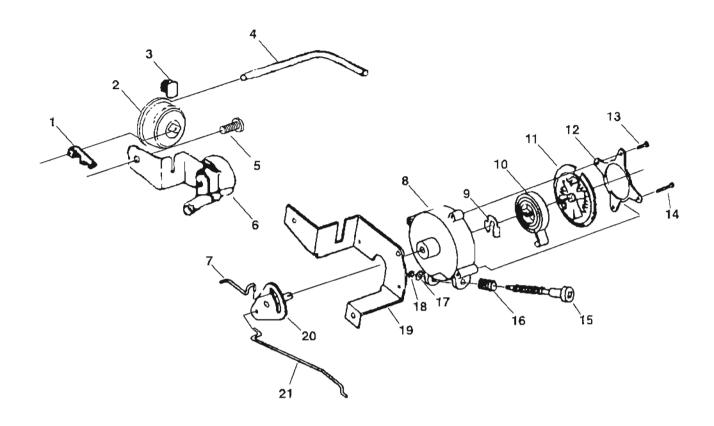
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	185-5120	1	Gasket, Oil Base	7	185-5124	1	Tube, Oil Fill
2	185-5119	1	Base, Oil	8	185-5121	6	Bolt
3	185-5126	1	O'Ring	9	185-5122	4	Bolt
4	185-5125	1	Nut	10	185-3077	1	Gasket
5	185–5123	1	Indicator, Oil Level (Includes O'Ring)	11	102–1367	1	Plug, Oil Drain (M12 x 1.25mm)
6	185-3078	1	O'Ring				

### Governor



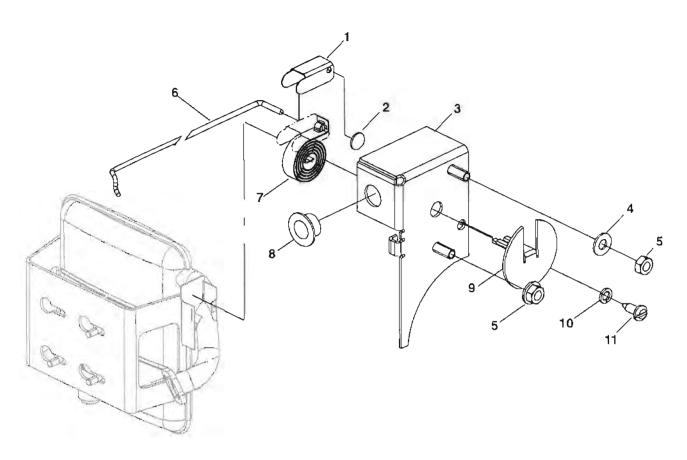
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	815-0261	2	Screw, Hex Washer Head	15	518-0576	2	Clip, Retainer
			Thread Form	16	185-5152	1	Spring, Rod
			(1/4-20 x 1/2")(LP)	17	185-5151	1	Rod, Governor
2	150-2450-0	2 1	Stop, Governor Adjust (LP)	18	150-2448	1	Gasket
3	150-2449-0	2 1	Arm, Governor Adjust (LP)	19	185-7221	1	Washer, Flat
4	526-0003	1	Washer, Flat (3/16") (LP)	20	1855150	1	Spring, Governor
5	812-0087	1	Screw, Round Head Machine	21	185-2366	1	Nut, Flanged (M8)
			(8-32 x 1.5")(LP)	22	185-6957	1	Washer, Spring Lock
6	185-6955	1	Lever, Governor (Includes Parts	23	185-4499	1	Plate, Pressure
			Marked ')	24	185-4498	1	Collar
7	185-5148	1	*Nut	25	151-0700	1	Lever, Control (Includes Screw
8	185-6677	1	*Bolt				and Spring)(Gasoline Sets)
9	185-7090	1	*Clip, Retainer	26	150-2394	1	Spring
10	185-5145	1	*Washer, Flat	27	150-2514	1	Screw
11	150-2396	1	*Holder, Governor Spring	28	150-2286	1	Stud
12	150-2394	1	*Spring				
13	150-2395	1	*Screw		_		
14	185–5149	1	Shaft, Governor Lever (Includes Retainer Clip)	-	Parts Include	ed in Gove	emor Lever.

## Choke System (KV Spec A, B)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	518-0371	1	Clip, Rod End	13	823-0002-0	14 2	Screw, Pan Head Thread
2	153-0600	1	Diaphragm, Pull Off				Forming with Socket Drive
3	518-0450	1	Clip, "U"				and IT Lockwasher
4	503-1338	1	Hose, Vacuum				$(M4 \times 0.7 \times 12mm)$
5	823-0003-	05 2	Screw, Socket Drive Pan Head (M6 x 1 x 14mm)	14	823-0006-0	11 2	Screw, Pan Head Thread Forming with Socket
6	153-0604	1	Choke (H1)				Drive and IT Lockwasher
7	153-0599	1	Link, Pull Off				$(M4 \times 0.7 \times 30mm)$
8	153-0611	1	Housing, Choke	15	153-0595	1	Screw, Choke Adjust
9	518-0532	1	Ring, Choke Retaining	16	153-0610	1	Spring, Choke Adjust
			Adjust	17	526-0008	1	Washer, Flat
10	153-0554	1	Element, Thermostat	18	518-0129	1	Ring, Extension Retaining
11	153-0602	1	Cover, Choke (Includes Choke	19	153-0605-0	2 1	Bracket, Choke Mounting
			Heater Element, Washers and	20	153-0598	1	Shaft, Choke
			Heater Spider)	21	153-0596	1	Linkage, Choke
12	153-0609	1	Retainer, Choké Cover				-

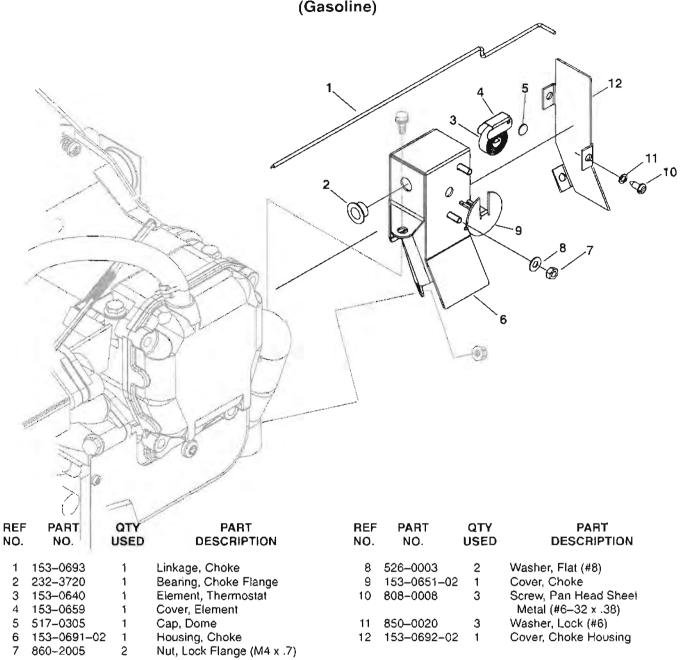
## Choke System (KV Begin Spec C)



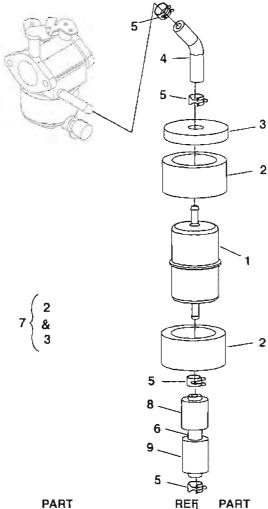
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	1530659	1	Cover, Element	7	153-0640	1	Element, Thermostat
2	517-0305	1	Cap, Dome	8	232-3720	1	Bearing, Choke Flange
3	153-0647-0	)2 1	Cover, Choke	9	153-0651-	02 1	Cover, Choke
4	526-0003	2	Washer, Flat (#8)	10	850-0020	1	Washer, Lock (#6)
5	860-2005	2	Nut, Lock Flange (M4)	11	808-0008	1	Screw, Pan Head
6	153-0645	1	Linkage, Choke				(#6 x 3/8")

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# Choke System KVC, KVD (Gasoline)

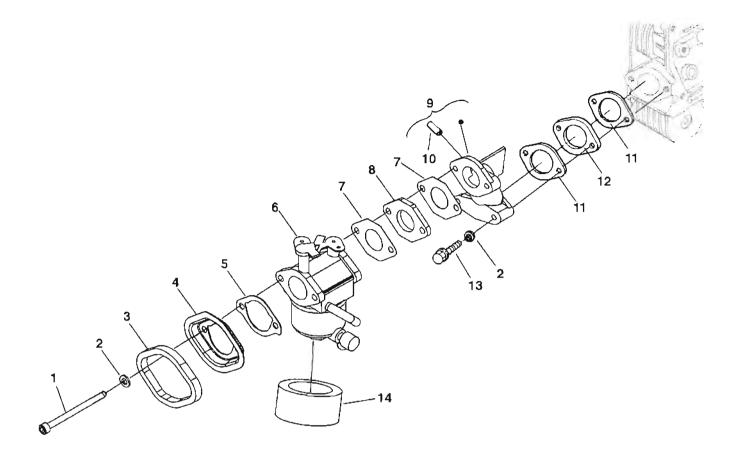


Fuel Filter Gasoline



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REFI NO.	PART NO.	QTY USED	PART DESCRIPTION
,,,,,	110.	OOLD	JESSIII IISI	140.	110.	OOLD	DEGG/III TYON
1	149-2137	1	Filter, Fuel	7	541-0558	1	Kit, Filter Cover (Includes Fuel
2			Foam, Fuel Filter				Filter Foam, Foam Cover and
	149-2633	1	KV				Fuel Filter Foam Shown on
	149-2633	2	KVC, KVD				Carburetor Page)
3	149-2636	1	Cover, Fuel Filter (KVC, KVD)	8			Sleeving, Convoluted (21")
4			Hose, Upper Fuel		898-1196-26	1	KV, KVD
	503-1418	1	KV Spec A (85mm)		898-1196-27	1	KVC
	503–1777	1	KV Begin Spec B (70mm) and KVC, KVD Begin Spec A	9	898–1196–25	1	Sleeving, Convoluted (KVD, 5–3/4")
5	503-0731	4	Clamp, Black Hose				
6			Hose, Lower Fuel				
	503-1418	1	Spec A (85mm)				
	503-1777	1	Spec B (70mm)				
	503-1824	1	Begin Spec C (600mm)				
			KVC (279mm)				
	503-1777	1	Spec A				
	503-2146	1	Begin Spec B				
	503-2300	1	KVD (825mm) Begin Spec A				

### **Gasoline Carburetor**

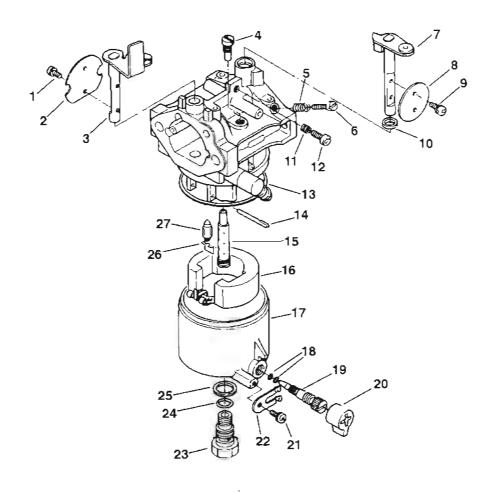


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	146-0705	1	Kit, Carburetor (KV Begin Spec E, KVC Begin Spec C	7 8	140-2981	2	*Gasket, Carburetor Insulator
			and KVD Begin Spec A)		185-5134	1	KV Spec A-D
1	185-5129	2	Bolt (M6 x 1 x 80mm)		140-2980	1	KV Begin Spec E,
2	740~1004	2	Washer, Flat (M6)				KVC Begin Spec C
3	145-0589	1	Gasket, Carburetor Flange				KVD Begin Spec A
4			Flange, Air Cleaner	9	185-5135	1	Elbow, Intake (Includes Vacuum
	185-5127	1	KV Spec A-D				Hose Pipe)
	140–2978	1	KV Begin Spec E, KVC Begin Spec C,	10	185-5136	1	Pipe, Vacuum Hose (KV, Spec A & B with hole)
			KVD Begin Spec A	11	185-5137	2	Gasket, Intake Elbow
5			Gasket, Flange	12	185-5138	1	Insulator
•			KV	13	185-5139	2	Bolt, Flange
	185~5128	1	Spec A-D	14	149-2633	1	+Foam, Fuel Filter (KVC, KVD)
	140-2979	1	* Begin Spec E, KVC, KVD	• •	1,0 2000	•	
6	, , , , , , , , , , , , , , , , , , , ,	'	Carburetor KV				ordering carburetor 146–0802 or
	146-0540	1	Spec A. B		carburetor ki		
	146-0569	1	Spec C-D	+	Filter Foam I	Included i	in Filter Cover Kit Listed on Fuel
	146-0802	1	* Begin Spec E (Includes Gaskets Marked *)		Filter Page.	<del>,</del>	
	1460802	1	KVC Begin Spec A (Includes Parts Marked *)				
	146-0802	1	KVD Begin Spec A Gaskets Marked *)				

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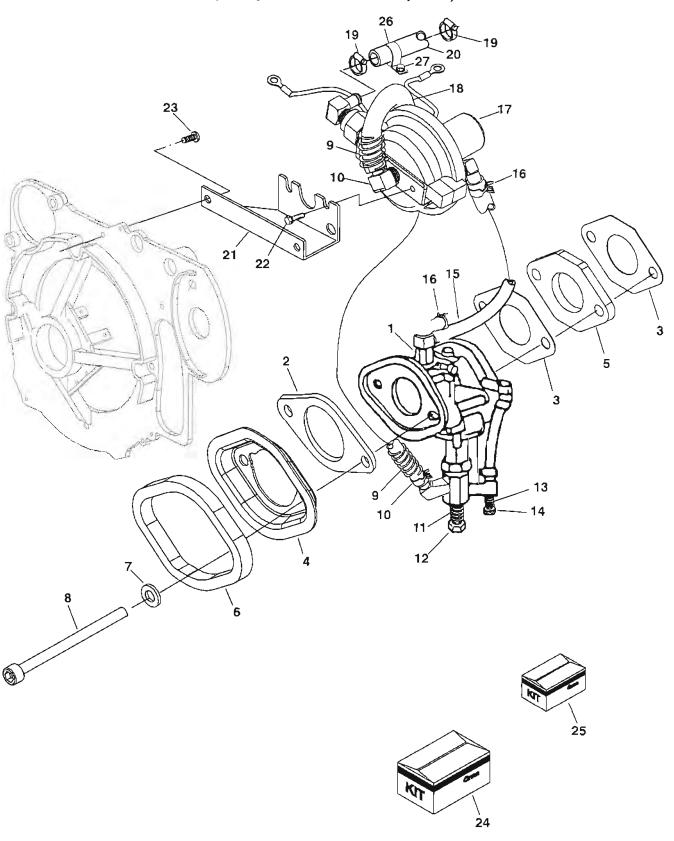
KV / KVC / KVD

## Gasoline Carburetor \*Components (KV Spec A-B)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	146-0540	1	Carburetor	16	185–5179	1	Float
1	185-5165	2	Screw	17	185-5175	1	Body, Float
2	1855164	1	Valve, Choke	18	185-5183	2	O'Ring
3	185-5168	1	Shaft, Choke	19	185-5182	1	Adjuster
4	185-5166	1	Jet, Pilot	20	185-5181	1	Cap
5	185-3245	1	Spring	21	185-5184	1	Screw
6	185-5167	1	Adjuster	22	185-5172	1	Plate, Spring
7	185-5170	1	Shaft, Throttle	23	185-5314	1	Bolt, Float Body
8	185-5163	1	Valve, Throttle	24	185-5176	1	O'Ring
9	185-4558	2	Screw	25	185-5177	1	Washer
10	185-5186	1	Seal	26	185-5185	1	Clip (Obsolete)
11	185-4563	1	Spring	27	185-5173	1	Needle
12	185-5169	1	Screw				
13	185-5178	1	Packing, Chamber - Float				
14	185-5174	1	Pin	* -	Service Part	s Not Avai	lable for Other Carburetors.
15	185-5180	1	Nozzle, Main				

## LPG Carburetor/Regulator (KV Spec A–K and KVD Spec A)

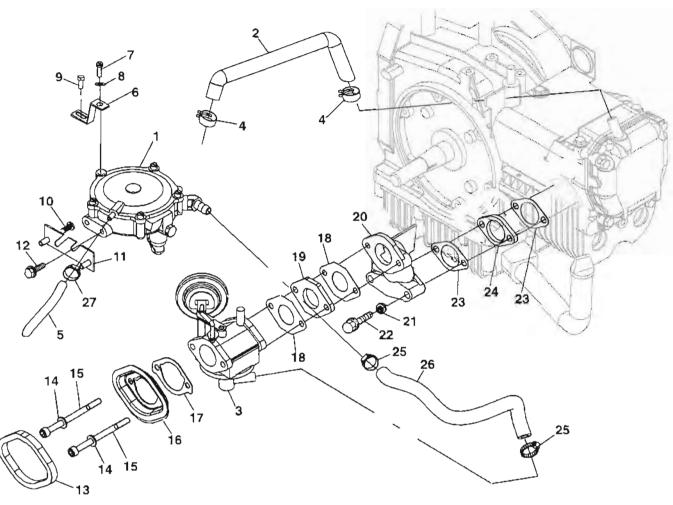


## LPG Carburetor/Regulator (KV Spec A–K and KVD Spec A–B)

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Carburetor		541-0808	1	~ Spec H–J (11.8")
			KV		503-2143-0	5 1	<ul> <li>Begin Spec K (300mm)</li> </ul>
	146-0545	1	Spec A,B (Includes Parts		503-2143-0	5 1	~ KVD (300mm)
			Marked *)	19	503-1133	2	Clamp, Hose
	146-0570	1	Spec C, D	20	503-2004	1	Hose, Fuel (25")
	146-0721	1	Spec E, F, G (Includes Gaskets Marked ◊)	21			Bracket, Regulator KV
	146-0770	1	Spec H		148-0932-0		Spec A-G
	146-0801	1	Begin Spec J-K (Includes		148-1124-02		Spec H-K
			Parts Marked~)		148-1124-02		KVD
			KVD	22	821-0004	2	Screw, Self-Locking Hex
	146-0801	1	Spec A		200		Head Flange (#10-32 x 5/16)
_	146-0840	1	Begin Spec B	23	823-0003-0	5 2	Screw, Pan Head
2	140-2979	1	♦ Gasket, Flange	0.4	4.45 0750	4	(M6 x 1 x 14mm)
3	140–2981	2	♦ Gasket, Carburetor	24	146-0753	1	Kit, Carburetor (Conversion)
4			Flange, Air Cleaner				(Used to Replace KV
	185-5127	4	KV Saca A. D.				Spec A-D)
	140-2978	1 1	Spec A-D				Carburetor and Components) (Includes Parts Marked @)
	140-2978	1	Spec E-K KVD		140-2978	-1	@ Flange, Air Cleaner
5	140-29/8		Insulator		140-2978	1 1	@ Gasket, Air Cleaner
J		-	KV		140-2979	1	@ Insulator
	185-5134	1	Spec A-D		140-2981	2	@ Gasket, Insulator
	140-2980	i	Spec E-K		145-0589	1	@ Gasket, Carburetor Flange
	140-2980	1	KVD		146-0667	1	@ Carburetor, LPG Emission
6	145-0589	i	Gasket, Carburetor Flange		502-1300	1	@ Reducer, Hose Barb
7	740-1004	2	Washer, Flat		503-0731	2	@ Clamp, Hose
8	185-5129	2	Bolt (M6 x 1 x 80mm)		503-1199	1	@ Hose, Vent
9	880-0528	2	Spring, Regulator Hose(Used		503-1851	4	@ Clamp, .69 Hose
			on KV during Spec F, G Only)		503-2004	1	@ Hose, LPG Fuel (12")
10	503-1133	2	~Clamp, Hose		880-0528	1	@ Spring, Regulator Hose
11	146-0576	1	+*Spring, Load Adjust	25	146-0760	1	Kit, Carburetor Service (Used to
12	146-0575	1	+*Screw, Load Adjust				Service KV Spec A-D
13	146-0574	1	+*Spring, Idle Adjust				Carburetors (Includes Parts
14	1460573	1	+*Screw, Idle Adjust				Marked +)
15			Hose, Vent	26	332-1356	1	Clamp, Loop
			KV	27	815-0261	1	Screw
	503-2004	1	Spec A-D (4.2")				
	503-1199	1	Begin Spec E (No Shorter	•	Pade Included	d with K	V Spec A, B Carburetor.
	Enn 440n		Than 23")	~ -	Parts Included	t with K	V Spec J-K Carburetor.
4.0	503-1199	1	KVD (No Shorter Than 23")	0 -	Gaskets Inclu	ded wit	h KV Spec E-G Carburetor.
16	503-0731	2	~Clamp, Hose				G Conversion Carburetor Kit.
17			Regulator KV				G Carburetor Service Kit.
	148-0963	1	Spec A-D				
	148-1012	1	Spec E-G				
	148-1125	1	<ul> <li>Begin Spec H</li> </ul>				
	148–1125	1	~ KVD				
18			Hose, Outlet Fuel KV				
	503-2004	1	Spec A-D (4.4")				
	503-2008	1	Spec E-G (4/38")				

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### LPG Mixer LP (KV FR11540, FA26120, FR26119 Begin Spec L and KVD 2089 3730 Begin Spec B)

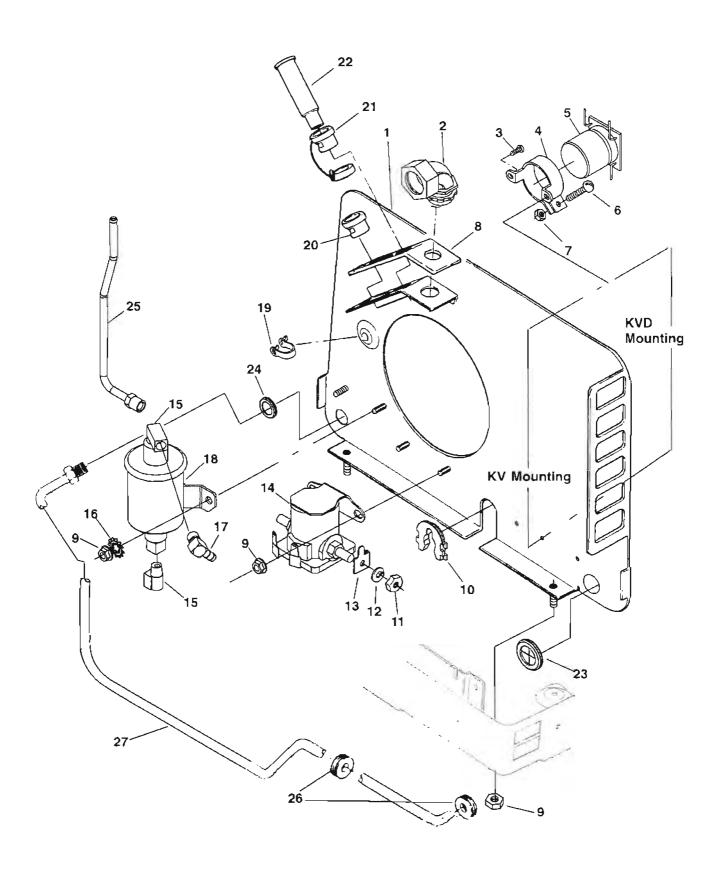


REF NO,		QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Regulator, Fuel	12	821-0010	2	Screw, Locking Hex Head
	148-1260	1	Obsolete				Flange (1/4-20UNF x 12")
	148-1284	1	2KVFR26119,	13	145-0589	1	Gasket, Carb Flange
			2.5KVFR11540,	14	740-1004	2	Washer, Flat (M6)
			2.5KVFA26120,	15	185-5129	2	Bolt, (M6 $\times$ 1 $\times$ 80mm)
			2.5KVD2089, 2KVD3730	16			Flange, Air Cleaner
2	123-2129	1	Hose, Breather		140-3499-0	2 1	Obsolete
3			Mixer		140-2978	1	LPG 60 and 50 Hz
	146-0830	1	Obsolete	17	140-2979	1	Gasket, Air Cleaner
	146-0840	1	LPG (60Hz)	18	140-2981	2	Gasket, Insulator
	146-0841	1	LPG (50Hz)	19	140-2980	1	Insulator
4	503-1445-0	6 2	Clamp, Hose	20	185-5135	1	Elbow, Intake
5	503-1418	1	Hose, Fuel	21	740-1004	2	Washer, Flat (M6)
6	148-1267-0	2 1	Bracket, Fuel Regulator	22	185-5129	2	Bolt, Flange
7	813-0103	1	Screw, Round Head (Mach)	23	185-5137	2	Gasket, Intake Elbow
8	850-0030	1	Washer, Spring Locking	24	185-5138	1	Insulator
9	815-0261	1	Screw, Hex Thread Form	25	503-0446	2	Clamp, Hose
10	823-0003-0	1	Round, Head (Mach)	26	503-2143-0	8 1	Hose, Vapor, LP
11	148-1261-0	2 1	Bracket, Fuel Regulator	27	503-0731	1	Hose, Clamp

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KV / KVC / KVD

Inlet Baffle KV, KVD (Gasoline)



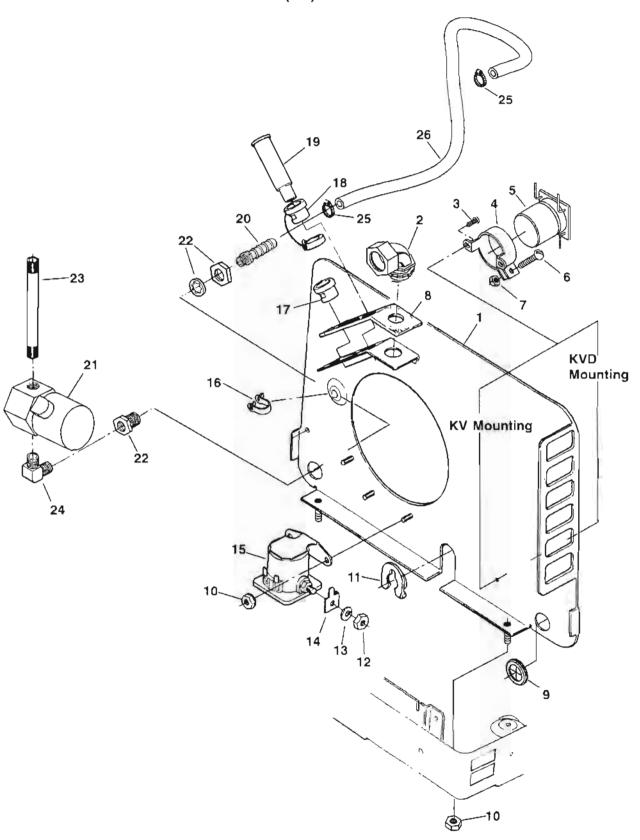
#### Inlet Baffle KV, KVD (Gasoline)

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Baffle, Inlet (Includes Conduit Elbow)	18			Pump, Electric Fuel (E2) KV
			KV		149-2140	1	Spec A,B
	405-3785	1	Spec A		149-2588	1	Spec C-E
	405-4321-	02 1	Spec B		149-2615	1	Spec F-K
	405-4417-	02 1	Spec C-E		149-2615	1	FR11540, FR26119,
	405-5827-	02 1	Spec F-K				FA26120, Begin Spec L
	405-6973-	04 1	FR11540, FR26119,				and KVD 2089, 3730
			FA26120 Begin Spec L				3729
			and KVD 2089, 3730				Begin Spec B
			3729	19			Clamp
			Begin Spec B				KV
2	331-0521	1	Elbow, 90° Conduit		332-2900	1	Spec A,B
3	823-0001-	01 2	Screw, Pan Head Trox (M3)		332-1420	1	Begin Spec C
4	356-0070	1	Clamp, Capacitor Mount		332-1420	1	KVD
5	300-4329	1	PCB Assy, Capacitor	20	508-0179	1	Bushing, Strain Relief
6	812-0066	1	Screw, Round Head Machine	21	323-1507	1	Bushing, Strain Relief
			(#6-32 x .75°)	22	167-1636	1	Boot, Insulation (B+ Lead)
7	860-0006	1	Nut, Hex (#6-32)	23	508-1168	1	Grommet (KVD)
8	405-5812	1	Gasket, Foam	24	508-1174	1	Grommet (KVD)
9	870-2054	6	Nut, Hex Flange Lock	25			Line, Inlet Fuel
			(M6 x 1mm)				KV
10	508-0293	1	Grommet		149-2120	1	Spec A,B
11	868-0002	2	Nut, Hex (5/16–24)		149-2327	1	Begin Spec C
12	850-0045	2	Washer, Spring Lock (5/16")		149-2327	1	KVD
13	332-2897	2	Terminal	26	508-0289	2	Grommet, Fuel Line
14	307-2586	1	Relay, Start Solenoid				KV Spec A, B
15	502-0002	1	Elbow, Inverted Male (90°)	27	149-2300	2	Line Fuel (Includes Nut)
16	856-0006	2	Washer, EIT Lock (1/4")				KV Spec A, B
17	502-0313	1	Elbow, 90°Hose (KV Spec C-K				
			and KVD)(Not used on KV Spec A,B)				

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KV / KVC / KVD

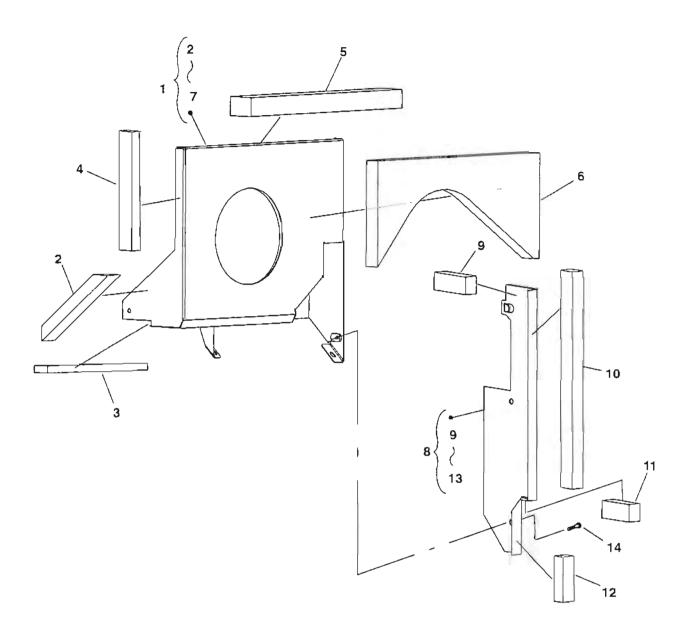




### Inlet Baffle KV, KVD (LP)

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Baffle, Inlet (Includes Elbow)	16	332-1420	1	Clamp Begin(KVD and KV
	405-5828-0		KV				Spec C)
	405-6973-0	03 1	KVD	17	508-0179	1	Bushing, Strain Relief
2	331-0521	1	Elbow, 90° Conduit	18	323-1507	1	Bushing, Strain Relief
3	823-0001-0	01 2	Screw, Pan Head (M3)	19	167-1636	1	Boot, Insulation (B+ Lead)
4	356-0070	1	Clamp, Capacitor Mount	20	502-1162	1	Connector, Barbed Hose
5	300-4329	1	PCB Assy, Capacitor	21	307~2961	1	Solenoid, Shutdown
6	812-0066	1	Screw, Round Head Machine	22	502~1133	1	Coupling, Anchor
			(#6-32 x .75")	23	149-2524-0	1 1	Line, Fuel Inlet
7	860-0006	1	Nut, Hex (#6–32)	24	502-1140	1	Elbow, Male (.25 x 90°)
8	405-5812	1	Gasket, Foam	25			Clamp, Hose
9	508-1122	1	Grommet (KVD)		503-1133	2	Spec C
10	870-2054	4	Nut, Hex Flange Lock		503-2309	2	Begin Spec L
			(M6 x 1mm)	26			Hose, Fuel Line (.375 ID x 25")
11	508-0293	1	Grommet				KV
12	868-0002	2	Nut, Hex (5/16-24)		503-2004	1	Spec C
13	850-0045	2	Washer, Spring Lock (5/16")		503-2143-0	2 1	Begin Spec L
14	332-2897	2	Terminal		503-2143-0	2 1	KVD
15	307-2586	1	Relay, Start Solenoid (K1)				

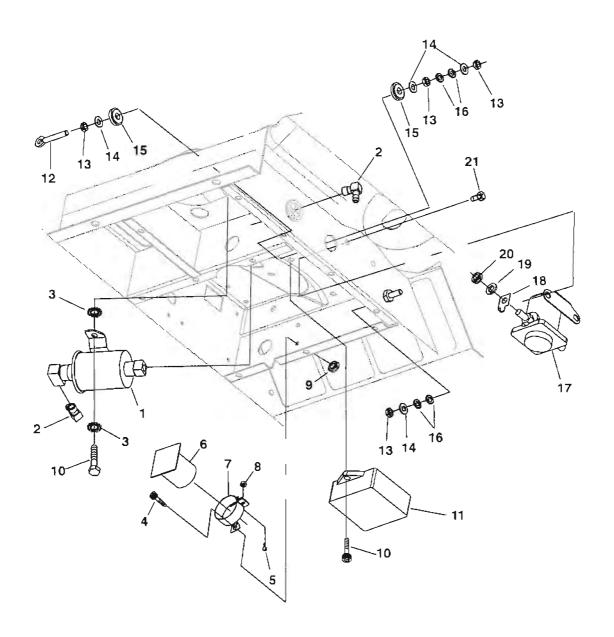
### Air Inlet Panel KVC



REF	PART	QTY	PART	REF	PART	QTY	PART		
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION		
1	405–6451	1	Inlet Assy (Includes Parts Marked +)	10 11	405-6490-01 405-6490-02	1	*Seal, Panel (312.5 x 25.4mm) *Seal, Panel (59.2 x 25.4mm)		
2	405-6454	1	+Seal, Air (187mm x 30mm)	12	405-6490-03		*Seal, Panel (65 x 20mm)		
3	405-6509	1	+Seal, Air (25mm)	13	405-6481-02	1	Baffle, Seal		
4	405-6448-02	1	+Seal, Air (195.1mm x 30mm)	14	821-6002-02	6	Screw, Lock Flange		
5	405-6448-01	1	+Seal, Air (347mm x 30mm)				(M6 x 1 x 12mm)		
6	405-6450	1	+Seal, Air (367mm x 170mm)						
7	405-6446-02	1	Baffle, Air						
8	405–6487	1	Panel Assy (Includes Parts Marked *)	<ul> <li>Parts Included in Panel Assy.</li> <li>Parts Included in Baffle Assy.</li> </ul>					
9	405-6486	1	*Seal, Panel (69 x 25.4mm)						

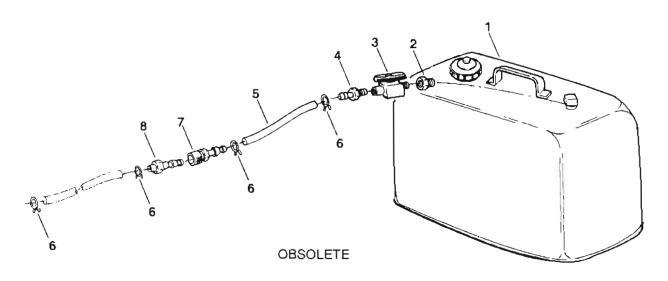
26

### Fuel Pump/Start Solenoid Relay KVC

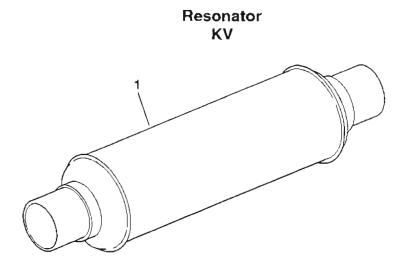


REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	149-2331-03	1	Pump, Electric Fuel	11	305-0897	1	Regulator, Voltage
2	502-0313	2	Elbow, 90 Hose(.25 x .125 x 27")	12	520-1018-02	1	Stud. B+
_	502-0313	4		12	320-1016-02		Stu0, 64
3	856-0006	4	Washer, EIT (1/4")	13	864-0002	4	Nut, Hex Jam (5/16–18)
4	823-0002-04	2	Screw, Pan Head Torx	14	526-0115	4	Washer, Flat (5/16")
			(M4 x 0.7 x 12mm)	15	508-0332	2	Washer, Phenolic
5	812-0066	1	Screw, Slotted Head (6.32 x .75)	16	853-0016	4	Washer, EIT Lock
6	300-4329	1	PCB Assy, Capacitor	17	307-2570	1	Relay, Start Solenoid
7	356-0070	1	Clamp, Capacitor Mounting	18	332-2897	2	Terminal
8	860-0006	1	Nut, Hex (#6-32)	19	850-0045	2	Washer, Spring Lock (5/16")
9	860-2005	2	Nut (M4 x 0.7mm)	20	868-0002	2	Nut, Hex (5/16-24)
10	823-0003-05	4	Screw, Pan Head Torx	21	821-0010	2	Screw, Lock Head
			Thread Form (M6 x 1 x 14mm)				(1/4-20 x 1/2")

#### Fuel Tank Kit KV

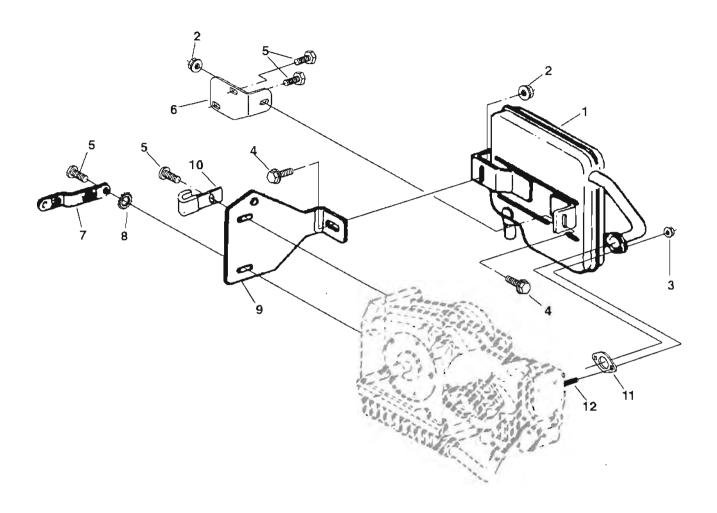


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	415-0511	1	Tank, Fuel (6 Gallon)	6	503-0731	4	Clamp, Hose
2	505-0007	1	Bushing, Reducer (1/4" x 1/8")	7	502-0397	1	Coupling, Quick Disconnect
3	504-0169	1	Valve, Shutoff (1/8")				Female
4	502-0395	1	Connector, Barbed Hose (1/8")	8	502-0398	1	Coupling, Quick Disconnect Male
5	503-1199	1	Hose Fuel (1/4" ID x 14")				



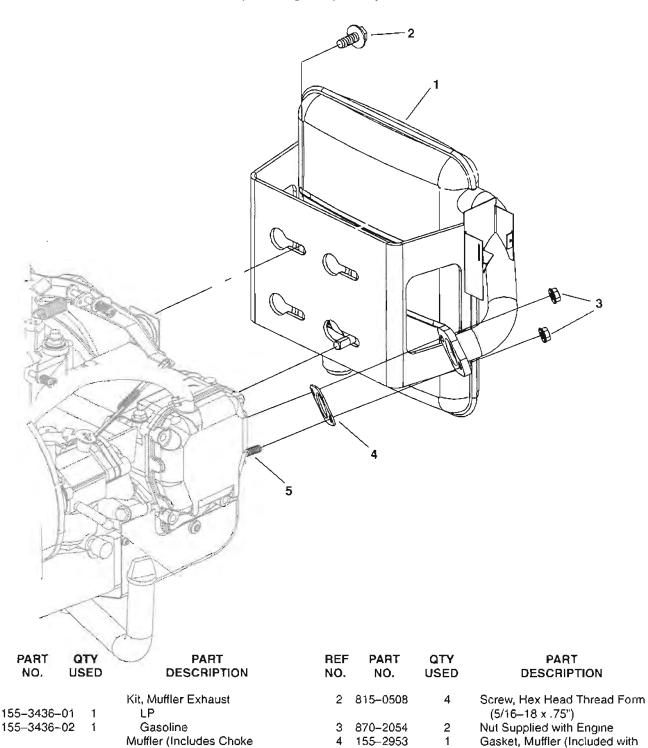
REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION
1	155-2449	1	Resonator, Exhaust

### Muffler (KV Spec A-G)



REF NO.		QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Muffler	6	155-2301-0	02 1	Bracket, Muffler
	155-3436-0	1 1	LP	7	337-0049	1	Strap, Ground
	155-3436-0	2 1	Gasoline (Includes Choke	8	856-0008	1	Washer, EIT Lock (5/16")
			Housing)	9	155-2233-0	02 1	Bracket, Muffler
2	870-2055	2	Nut, Hex Flange Locking (M8)	10	332-2634	1	Clamp, "J" (LPG Units Only)
3	870-2054	2	Nut	11	155-2953	1	Gasket, Muffler
4	821–2045	2	Screw, Lock Flange (M8 x 1-1/4 x 16mm)	12	185–5098	2	Stud, Muffler Mounting
5	815-0709-0	1 4	Screw, Hex Head Thread Forming (M8 x 18mm)				

Muffler (KV Begin Spec H)



REF

NO.

155-3435-01

155-3435-02 1

Housing)

Gasoline

LP

KV / KVC / KVD

Engine)

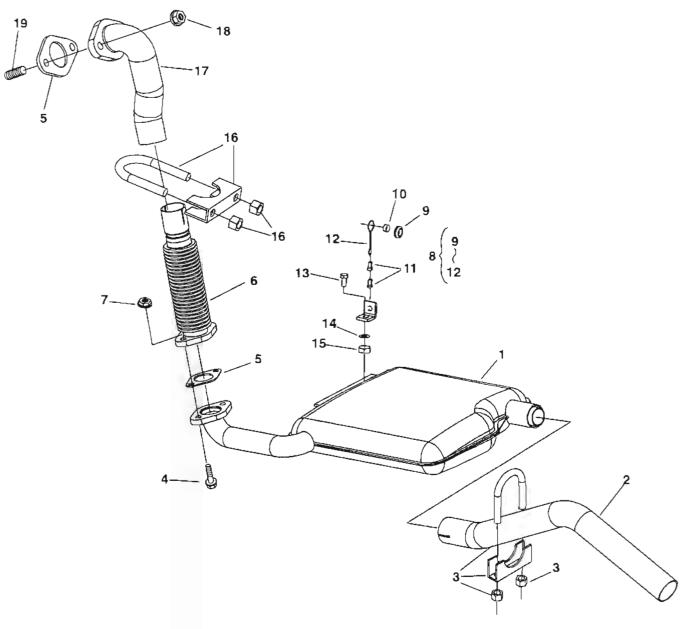
Stud, Muffler Mounting

2

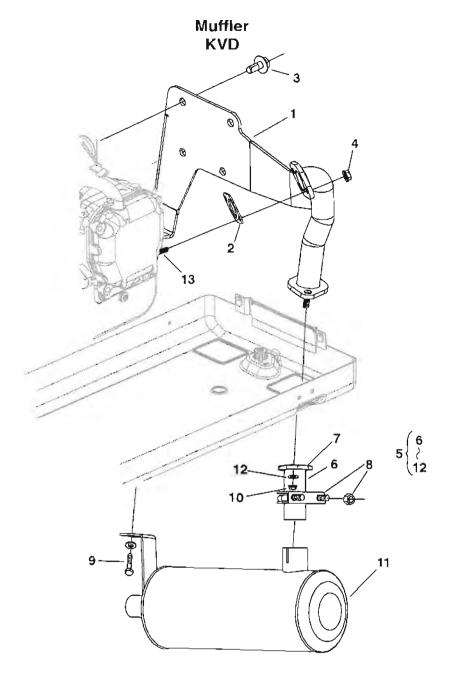
5 185-5098

30

#### Muffler KVC



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION		
1	155-3314	1	Muffler, Exhaust	11	880-0539	2	*Ferrule, Wire Rope		
2	155-3315	1	Tube, Exhaust	12	880-0538	1	*Rope, Wire (150mm)		
3	155–1256	2	Clamp, Muffler (Includes Clamp, "U" Bolt and Nuts)	13	718–1036	1	Screw, Hex Head Cap (M8 x 1.25)		
4	800-2034	2	Screw, Hex Head Cap	14	526-2100	1	Washer, Flat (M8)		
			(M6 x 1 x 20mm)	15	750-1006	1	Nut, Hex (M8 x 1.25)		
5	155-2953	1	Gasket, Muffler	16	155-1256	1	Clamp, Muffler (Includes Clamp,		
6	155-3313	1	Tube, Flex Exhaust				"U" Bolt and Nuts)		
7	870-2054	2	Nut, Lock Flange	17	155-3312	1	Tube, Exhaust		
8	155-3342-02	1	Bracket, Muffler Hanger	18	870-2054	2	Nut, Lock Flange		
			(Includes Parts Marked*)	19	185-5098	2	Stud, Muffler Mounting		
9	508-0068	1	*Grommet, Rubber Obsolete				•		
10	370-0116-02	1	*Spacer, Muffler Hanger Obsolete	* - Parts Included in Hanger, Not Sold Separate.					

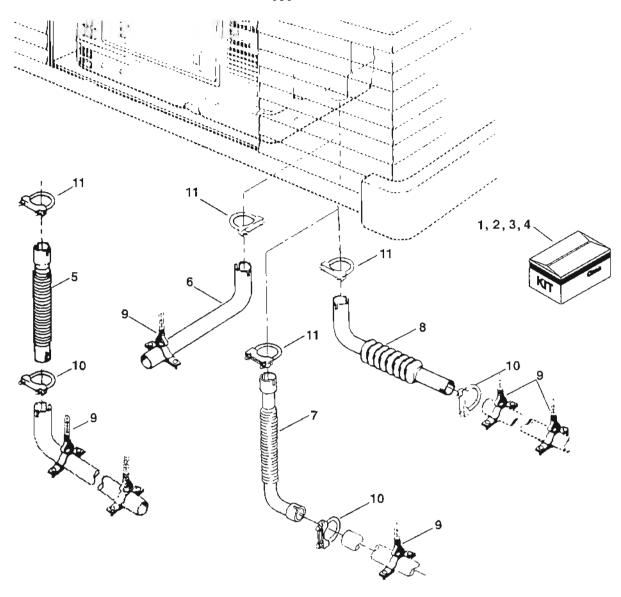


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	155-3557-02	1	Bracket, Muffler	9	821-0016	1	*Screw, (5/16-18 x 3/4)
2	155-2953	1	Gasket, Muffler	10	870-0212	2	*Nut, Flanged
3	815-0508	4	Screw, Hex Washer Head	11	155-3539	1	*Muffler
			Thread Form $(5/16-18 \times .75)$	12	526-0029	3	*Washer, #10
4	870-2054	2	Nut Supplied w/Engine	13	185-5098	2	Stud, Muffler Mounting
5	541-0618	1	Kit, Muffler (Includes				
			Parts Marked 1)	*	Parts Included	J : A A461.	L/14
6	155–3562	1	*Pipe, Exhaust	_	Paris included	יוווטואו ווו ג	er vii
7	154-2746	1	*Gasket, Exhaust				
8	155-1256	1	*Clamp, Muffler (Includes Clamp, "U" Bolt and Nuts)				

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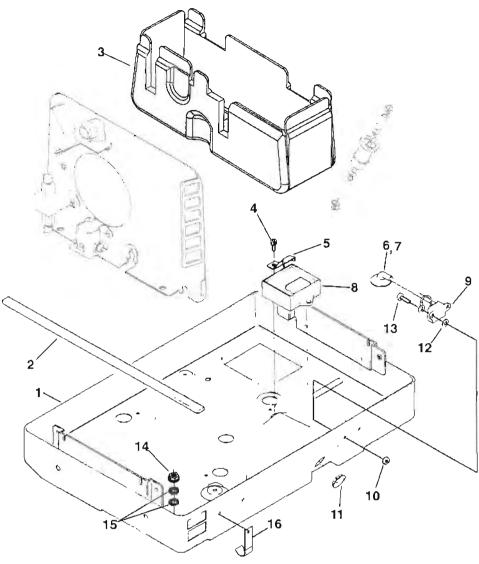
KV / KVC / KVD

Exhaust Kit KV



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION		
1	155–2325	1	Kit, Exhaust Tubing (Includes Parts Marked *)	8	155–2322 155–2174		#Tube, Exhaust (356mm)  ** Hanger, Tailpipe (Included in all		
2	155–2324	1	Kit, Exhaust Tubing (Flexible) (Includes Parts Marked #)	10	155-1239		Kits Listed) #Clamp (Marked 1-1/2")		
3	155–2771	1	Kit, Exhaust Tubing (Flexible) (Includes Parts Marked ~)	11	155-1256		** Clamp (Marked 1–1/8") (Included in all Kits Listed)		
4	155–2425	1	Kit, Vertical Exhaust Tubing Extension (Includes Parts Marked +)	* _	Parts Include	ed in 155–	2325 Exhaust Tubing Kit.		
5	155–2772	1	~Tube, Straight Exhaust (300mm)	# - Parts Included in 155-2324 Flexible Exhaust Tubing  ~ - Parts Included in 155-2771 Flexible Exhaust Tubing					
6 7	155–2323 155–2665	1 1	*Tube, Exhaust (635mm) +Tube, Exhaust (242mm)		Parts Include Extension Ki		2425 Vertical Exhaust Tubing		

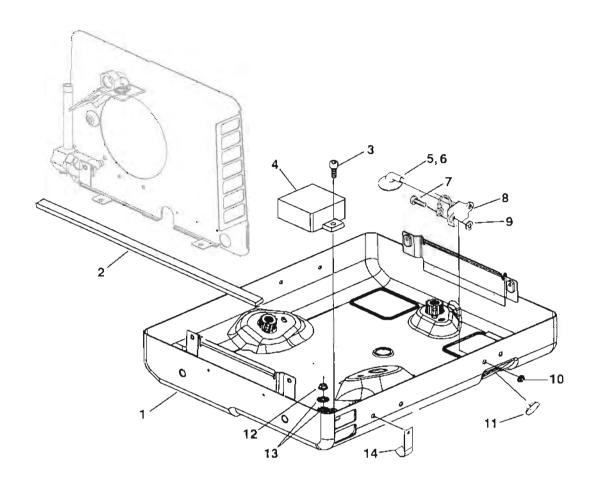
### Mounting Base KV



REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	405–3794	1	Base, Housing Spec A	9	166-0784-	S0 1	Coil, Ignition (T1) (Includes Lead, Cap, and Boot)
	405-4323-0	2 1	Spec B	10	860-2005	2	Nut, Hex (M4)
	405-4423-0	2 1	Begin Spec C	11	517-0254	1	Plug, Spark Plug Access Hole
2	895-0305-0	4 1	Gasket (504mm x 6mm x	12	856-0002	2	Washer, EIT Lock (#8)
			10mm)	13	823-1001-	04 2	Screw, Pan Head Socket
3	405-3797	1	Insulation, Lower				Drive (M4 x 12mm)
			Exhaust Baffle	14	870-2054	1	Nut, Locking Hex Flange
4	823-1002-0	1 2	Screw, Pan Head Socket				(M6)
5	305-0767-0	2 1	Clamp, Regulator	15	856-0006	2	Washer, EIT (1/4")
6	167-0267	1	Terminal, Spark Plug	16	518-0728	2	Clip (Begin Spec L)
7	167-0265	1	Boot, Spark Plug				
8			Regulator, Voltage				
			Spec A, B				
	305-0830-0	2 1	50 Hz				
	305-0852	1	60 Hz				
	305-0897	1	Begin Spec C				

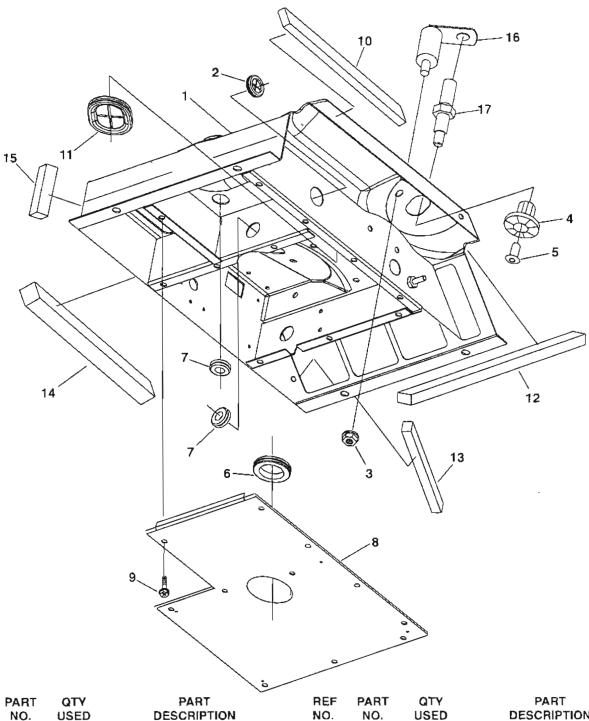
34

# Mounting Base KVD



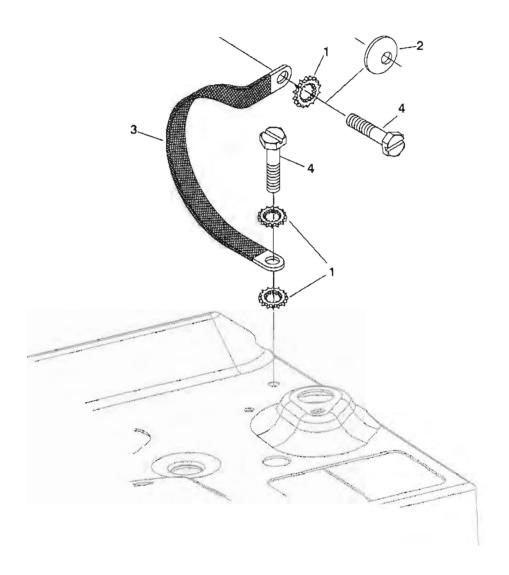
REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	405-6938-0	2 1	Base, Housing	8	166-0784-S	0 1	Coil, Ignition (T1)(Includes
2	895-0305-0	4 1	Gasket Foam (504mm x 6mm				Lead, Cap, and Boot)
			x 10mm)	9	856-0002	2	Washer, EIT Lock (#8)
3	823-1002-0	1 1	Screw, Pan Head Torx	10	860-2005	2	Nut, Hex (M4)
			(M6 x 1 x 12mm)	11	517-0254	1	Plug, Spark Plug Access Hole
4	305-0897		Regulator, Micro Voltage	12	870-2054	7	Nut, Locking Hex Flange
5	167-0267	1	Terminal, Spark Plug				(M6 x 1mm)
6	167-0265	1	Boot, Spark Plug	13	856-0006	2	Washer, EIT Lock (1/4")
7	823-0002-0	6 2	Screw, Pan Head Torx (M4 x 0.7 x 18mm)	14	518-0728	2	Clip (Begin Spec B)

# Mounting Base KVC



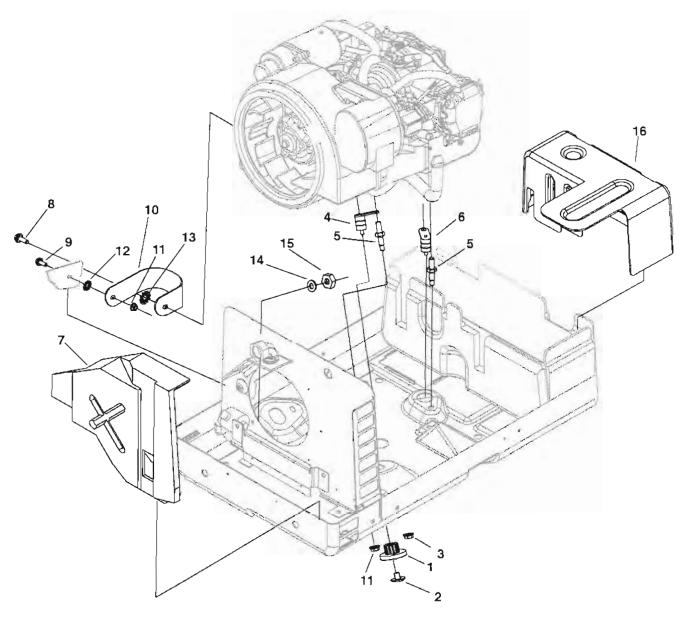
REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO. Ł	ISED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	405-6444-02	. 1	Base, Housing	10	405-6489	1	Seal, Pan (293.5mm)
2	508-1122	1	Grommet (19mm ID)	11	508-1116	1	Grommet, Oval
3	870-2054	3	Nut, Hex Flange Locking (M6)	12	405-6485	1	Seal, Pan (338.2mm)
4	402-0547	3	Isolator, Vibration	13	405-6510	1	Seal, Pan (98mm)
5	870-2156	3	Nut, Pan Head with Internal	14	405-6494	1	Seal, Frame (434.3mm)
			Thread (M8 x 1.25 x 11.50mm)	15	405-6507	1	Seal, Air (110mm)
6	508-0258	1	Grommet (1-1/4" ID)	16			Isolator, Vibration
7	508-0008	2	Grommet (1/2" ID)		402-0601-02	2 2	With Yellow Dot (Generator
8	405-6447-02	1	Cover, Base				End)
9	821-6002-02	11	Screw, Hex Head Sems		402-0601-0	1 1	With Blue Dot (Engine End)
			(M6 x 1 x 12mm)	17	520-2210	3	Stud, Mounting

### Ground Strap KVC



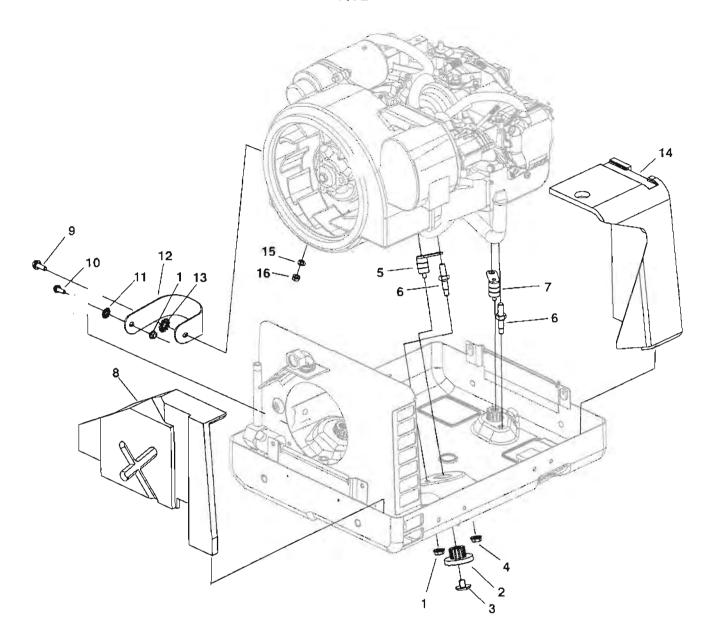
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	856-0008	3	Washer, EIT Lock (5/16")	3	337-0049	1	Strap, Ground
2	526-0432	1	Washer, Spring Conical (Spec A Only)	4	815-0709-01	2	Screw, Hex Head Thread Form (M8 x 1.25 x 18mm)

# Base Mounting KV



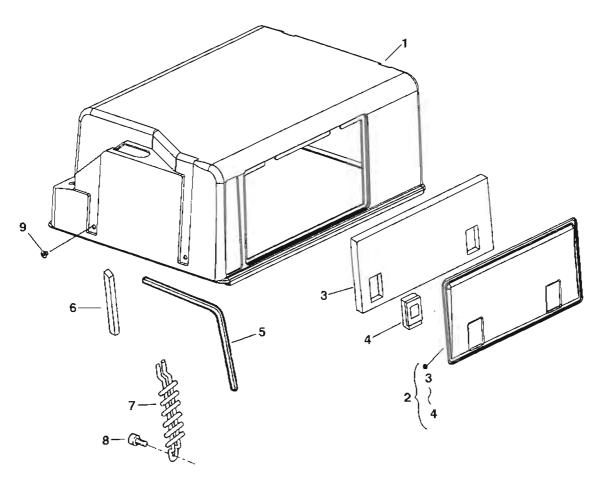
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	402-0547	3	Isolator, Vibration	10	337-0049	1	Strap, Bond
2	870-2156	3	Nut, Pan Head with Internal	11			Nut, Hex Flange Locking (M6)
			Thread (M8 x 11.50mm)		870-2054	4	Spec A
3	870-0212	1	Nut, Hex Flange Locking		870-2054	6	Spec B
			(1/4-20) Spec A		870-2054	7	Spec C
4	402-0601-0	2 2	Isolator, Generator Mount	12	856-0006	1	Washer, EIT Lock (1/4")
			Vibration (With Yellow Dot)	13	856-0008	1	Washer, EIT (5/16)
5	520-2210	3	Stud, Generator Mounting	14	740-1004	1	Washer, Flat (M6) (K3 Relay
6	402-0601-0	ii 1	Isolator, Engine Mount Vibration				Mounting)
			(With Blue Dot)	15	750-1004	1	Nut, Hex (M6) (K3 Relay
7	405-3816	1	Insulation, Inlet Baffle				Mounting)
8	815-0508	1	Screw, Thread Form (5/16-18 x .75)	16	405–3796	1	Insulation, Exhaust Baffle (Upper)
9	821–2033	1	Screw, Hex Washer Head Locking (M6 x 10mm)				

# Base Mounting KVD



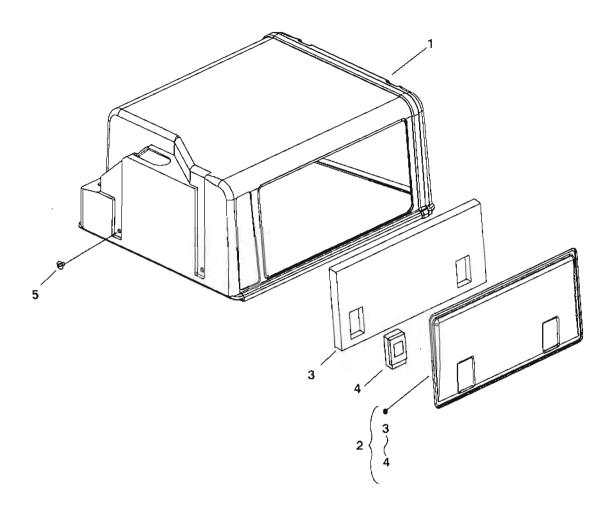
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	870-2054	3	Nut, Hex Flange Locking (M6)	8	405-6982	1	Insulation, Inlet Baffle (Inlet)
2	402-0547	3	Isolator, Vibration	9	815-0508	1	Screw, Thread Form
3	870-2156	3	Nut, Pan Head with Internal				(5/16-18 x .75")
			Thread (M8 x 11.50mm)	10	821-2033	1	Screw, Hex Washer Head
4	870-0212	1	Nut, Hex Flange Locking				Lock Flange (M6 x 10mm)
			(1/4–20)	11	856-0006	í	Washer, EIT Lock (1/4")
5	402-0601-0	2 2	Isolator, Generator Mount	12	337-0049	1	Strap, Bond
			Vibration (With Yellow Dot)	13	856-0008	1	Washer, EIT (5/16)
6	520-2210	3	Stud, Generator Mounting	14	155-3541	1	Insulation, Exhaust
7	402-0601-0	1 1	Isolator, Engine Mount Vibration	15	850-0040	1	Washer, Split Lock (1/4")
			(With Blue Dot)	16	862-0001	1	Nut, Hex (1/4-20)

### Housing Cover KV



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	405–4328 405–4326	1 1	Cover, Housing Spec A Begin Spec B	6	895-0305-0	1 1	Gasket, Foam (Spec A) (90mm x 7.9mm x 4.8mm) Obsolete
2	405–3790–S	50 1	Panel, Service( Includes Gasket and Latch)	7 8	405–3789 815–0675	1 1	Guard, Air Inlet (Spec A) Screw, Thread Cutting
3 4	405–3784 406–0612	1 2	Gasket Latch			•	Socket Drive (Spec A) (#8-16 x 12.3mm)
5	895-0305-0	2 1	Gasket, Foam (Spec A) Obsolete (395mm x 7.9mm x 4.8mm)	9	815-0685	4	Screw, Truss Head (M6 x 8mm)

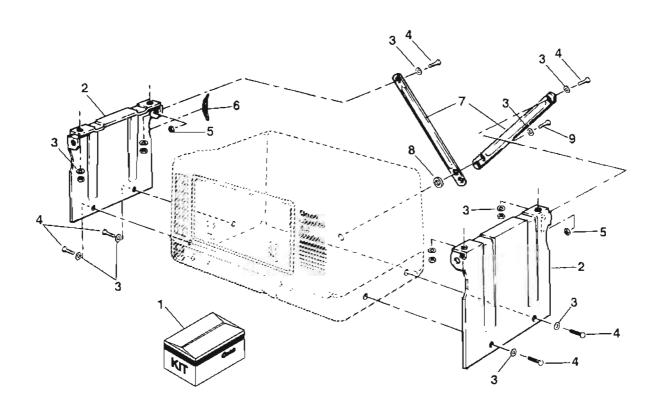
### Housing Cover KVD



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	405-6956	1	Cover, Housing	3	405-3784	1	Gasket
2	405-3790-3	S0 1	Panel, Service (Includes	4	406-0612	2	Latch
			Gasket and Latch)	5	815-0685	4	Screw, Truss Head (M6 x 8mm)

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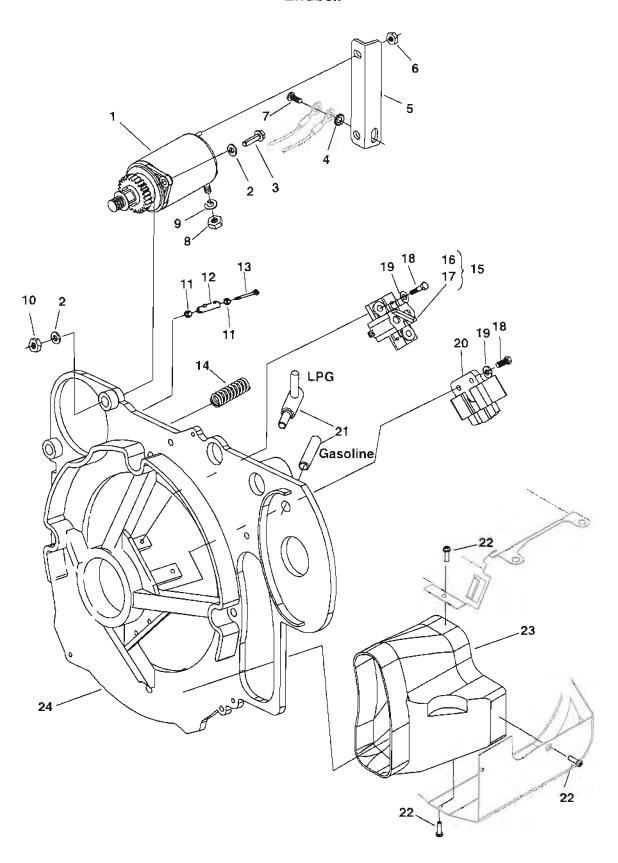
# Underfloor Mounting Kit KV, KVD



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	403–2689 541–0661	1 1	Kit, Underfloor Mounting (Includes all Parts Listed) KV KVD	6 7	508–1047 403–2680–0 403–4668–0		Edging Brace, Generator KV KVD
2	403-2679-	-02 2	Bracket	8	526-0077	1	Washer, Flat (3/8")
3	526-0174	11	Washer, Flat (3/8")	9	800-0050	1	Screw, Hex Head Cap
4	800-0048	6	Screw, Hex Head Cap (3/8-16 x 3/4")				(3/8–16 x 1")
5	870-0281	2	Nut, Locking Head Flange (3/8-16)				

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# Endbell

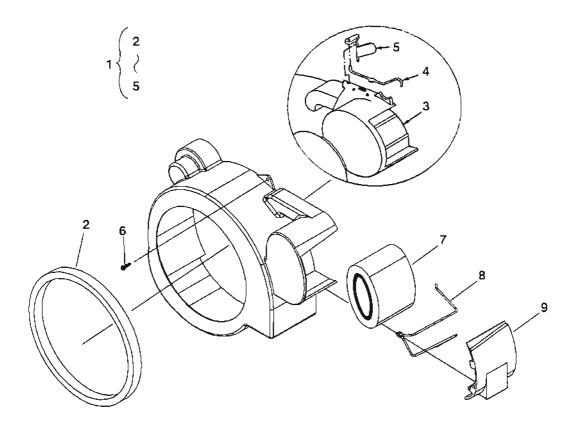


### **Endbell**

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Starter (B1) (See Separate	16	212-1276-03	2	Spring
			Page for Components)	17	214-0103	2	Brush
	191-1798	1	KV Spec A-J and	18	823-0002-09	4	Screw, Pan Head
			KVĆ Spec A-B				(M4 x 16mm)
	191-2312	1	KV Begin Spec K, KVC	19	526-0003	2	Washer, Flat (3/16")
			Begin Spec C and KVD	20	160-1358-S0	1	Magneto
			Begin A	21			Tube, Endbell
	191-2351	1	Supercede 191-1798 and		232-4008	1	KV Spec A–K , KVC
			191-2312				Spec A-B KVD Spec A
2			Washer, Flat (M8)				(Gasoline)
	740-1006	4	KVD Spec A-G		505-2119	1	KV FR11540 FR26119
	740-1006	2 2	KVC, KVD and KV, Spec H–K				FA26120 Begin Spec L and
3	815-0781	2	Screw, Hex Head Washer				KVD 2089, 3730
			(M8 x 1.25 x 30mm)				Begin Spec B (LP)
4	853-0013	1	Washer, ET Lock (1/4")	22	815-0888	3	Screw, Phillips Head
5	191-1825-02	1	Bracket, Starter				(#6-20 x 1/2")
6	870-0236	1	Nut, Lock (#10-32)	23	134–4637	1	Duct, Air
7	823-0003-03	1	Screw, Pan Head	24			Endbell
			(M6 x 1 x 20mm)				KV
8	862-0001	1	Nut, Hex (1/4-20)		211-0408	1	Spec A,B
9	850-0040	1	Washer, Spring Lock (1/4")		211-0450	1	Spec C-F
10	750–1006	2	Nut, Hex (M8 x 1.25)		211-0486	1	Spec G-K
			(KV, Spec A-H)		211-0527	1	Begin Spec J
11	304-0796	2	Washer, Centering (KV only)				KVC
12	304-0797	1	Resistor, Charging (R1)		211-0486	1	Spec A-B
			(KV only)		211-0527	1	Begin Spec C
13	815-0660	1	Screw, Hex Head Thread				KVD
			Forming Socket Drive		211-0486	1	Spec A
			(#10-32 x 2 1/2")(KV only)		211-0527	1	3729 A, Begin Spec B
14	232-3278	4	Spring, Stator				
15	212-1285	1	Block, Generator Brush				
			(Includes Spring and Brush)				

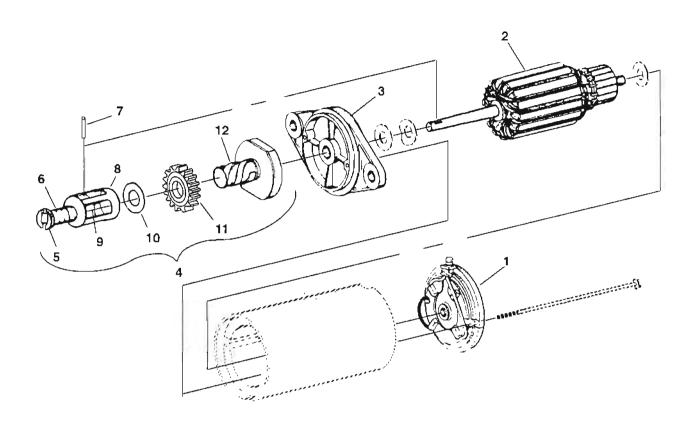
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# Scroll



REF NO.		QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	134-4647-S	1 1	Scroll Assy (Includes Parts	7	140-2105	1	Element, Air Filter
			Marked *)	8	140-2144	1	Retainer, Element
2	509-0297	1	*Seal, Air Intake	9	140-2137	1	Cover, Element
3	134-4635	1	*Housing, Scroll				
4	134–4648	1	*Link, Preheat (Early Specs Only)	• -	Parts Include	ed in Gasc	oline Units Scroll Assy.
5	134–4649	1	*Door, Preheat (Early Specs Only)				
6	823-0002-0	9 3	Screw, Pan Head Torx Threads Forming (M40 x .7 x 16mm)				

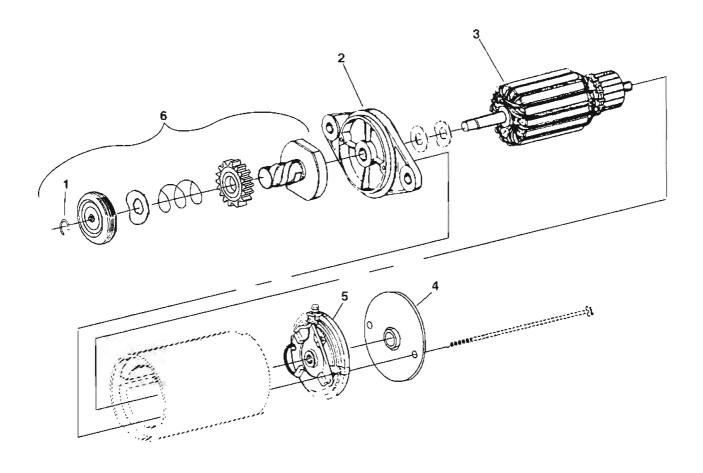
# Starter Components KV (Spec A-J) KVC (Spec A-B)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	191~1798	1	Starter (B1)	7	191-1869	1	*Pin, Spiral Roll
1	191-2156	1	Cap Assy, End (Includes	8	191-1863	1	*Cover, Spring
			Brushes)	9	191-1864	1	*Retainer, Clutch
2	191-2155	1	Armature	10	191-1865	1	*Washer
3	191-2156	1	Cap Assy, Drive (Includes	11	191-1868	1	*Gear, Starter
			Bushing)	12	191-1866	1	*Clutch and Spline
4	191 <i>-</i> 2157	1	Kit, Drive (Includes Parts				·
			Marked *)				
5	191-1821	1	*Retainer, Spring	* -	Parts Include	ed in Drive	e Kit.
6	191-1870	1	*Spring, Pinion				

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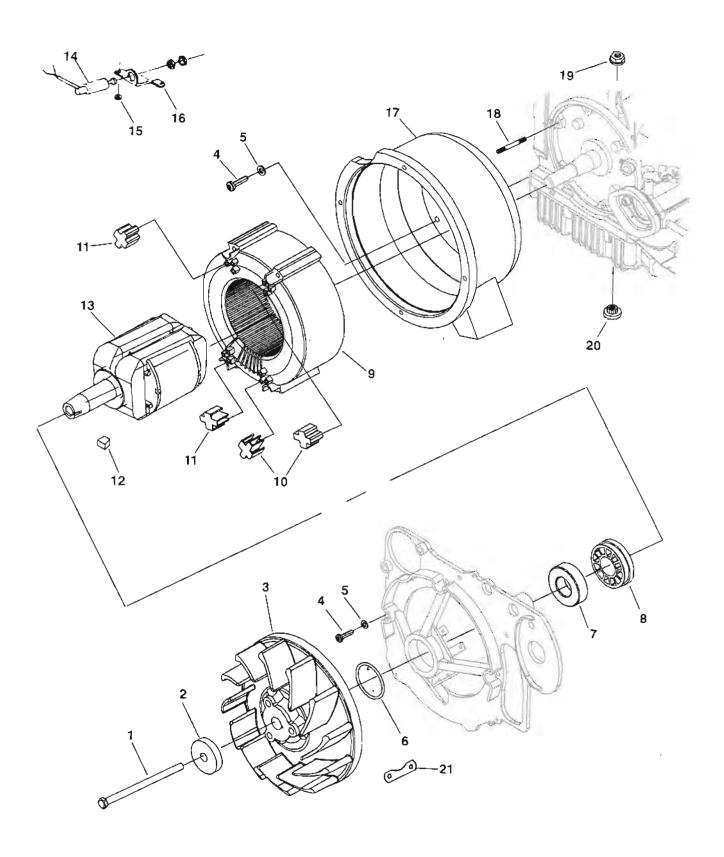
# Starter Components KV (Begin Spec K) KVC (Begin Spec C) KVD (Begin Spec A)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	191-2351	1	Starter, Complete (B1)	5	191-2316	1	Holder Assy, Brush (Includes
1	191-2320	1	Retainer, Ring				Brushes)
2	191–2156	1	Cap Assy, Drive (Includes Bushing)	6	191–2313	1	Kit, Drive (Includes Ring Retainer, Retainer Spacer,
3	191-2321	1	Armature				Wave Washer, Spring, Starter
4	191–2317	1	Cap Assy, End (Includes Bushing)				Gear, and Clutch/Spline)

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### Generator



### Generator

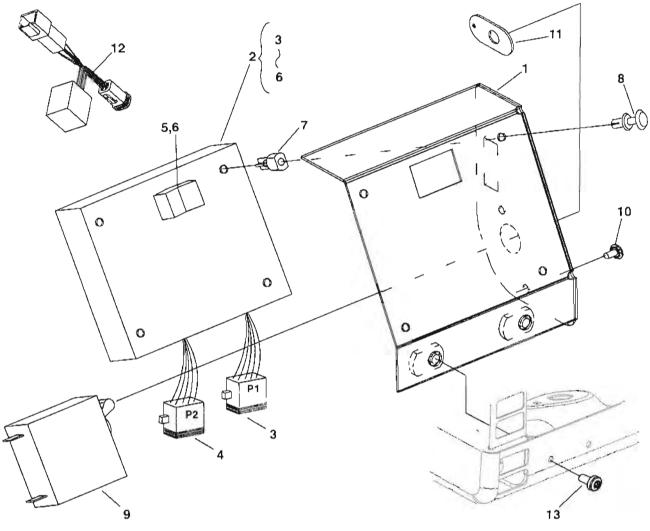
REF NO.	PART NO.	QTY USEC		REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	815-0669	1	Bolt, Rotor Thru (3/8-16NC x 3.50")	11 12	232–3312 515–0289	2	Cap, Terminal (Natural) Key, Fan Hub
2	526-0392	1	Washer, Fan Hub Hub Assy, Fan (Includes Magnet & Rivets)	13	010-0203	,	Rotor, Generator (Includes Bearing and Collector Ring) KV
			ΚV				60Hz
	205-0174	1	Spec A-B (Includes Parts		201-3606-01	1	Spec A-B
	005 0470		Marked @)		201-3606-02		Spec C-H
	205-0172	1	@ Fan		201–3606–03	1	Begin Spec J
	134-4531	3	@ Insert		204 0200 04		50Hz
	823-0003-03	3	Screw, Socket Drive		201-3606-01		Spec A-B
	005 0000		Pan Head (M6 x 20mm)		201–3606–02	1	Spec C_E
	205-0206	1	Begin Spec C				Spec F-G
	205-0206	1	KVC, KVD				33742 & 51894
4	823-0003-04	10	Screw, Pan Head		201-3606-03	1	Begin Spec F
			Trox Thread Forming	~			KVC
_			(M6 x 1 x 25mm)				60Hz
5	740-1004	10	Washer, Flat (M6) (KV Begin	To.	201–3606–03	1	Begin Spec A
			Spec J, KVC Begin				KVD
			Spec B, KVD)				60Hz and 50Hz
6	509-0420	1	O'Ring (Supersedes 509-0196)		201-3606-03		Begin Spec A
7	510-0099	1	Bearing, Ball	14	307-2659	1	Solenoid, Throttle Closing
8	204–0139	1	Ring, Collector				(Includes Nut and Washer)
9			Stator, Generator				(K4) (KV)
			KV	15	740-1004	1	Washer, Flat (M6) (KV
			60Hz				Spec A-H)
	220-4125-S1	1	Spec A-H	16	307-2655-02	1	Bracket, Solenoid (KV)
	220-4125-07	1	Begin Spec J	17			Housing, Stator
			50Hz				KV
	220-4125-03	1	Spec A-E				Spec A–H
			Spec F-G 33742		220-4595-01	1	100V, 120V, 22 <b>0</b> V
			& 51844		220-4595-02		230V
	220-4125-04	1	Spec F-H		220-4595-02	1	Spec J-L KVC,
	220-4125-08	1	Begin Spec J				Spec B KVD
			KVC				(64mm)
			60Hz	18	520-2037	6	Stud, Generator Mounting
	220-4125-06	1	Spec A	19	870-0212	1	Nut, Hex Flange Locking
	220-4125-07	1	Begin Spec B				(1/4-20) (KV Spec A)
			KVD	20	402~0547	1	Isolator, Vibration (KV Spec A)
			60Hz	21	166-0816-S0	1	Assy, Magnet
	220-4125-07	1	Spec A				
			50Hz	_	_		
	220-4125-08	1	Begin Spec B	@_	Parts Included	in Spec	A-B Fan Hub Assy
10	232-3311	2	Cap, Terminal (Black)				

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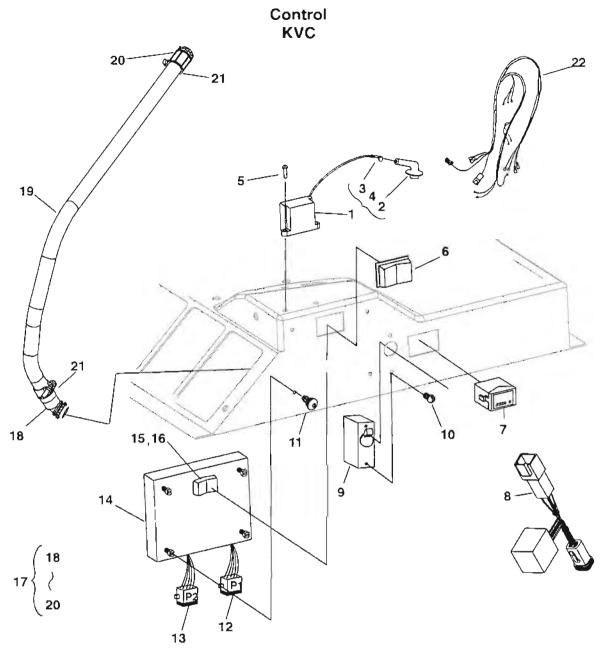
# Control (KV Spec A-F)

6,7 5,		8 8 3	13 12 14		2 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	27	25 25 24 23 22 23 21 20 18
REF NO.		TY SED	PART DESCRIPTION	REF NO.		TY SED	PART DESCRIPTION
1 2 3 4 5 6 7 8 9 10	301-9860-02 319-1347-02 870-0235 300-5299 338-2743 338-2742 308-0996 870-0488 870-0487 320-1318 320-1663-01 320-1320 320-1319 320-1713-01 320-1663-02 320-1322	1 1 1 1 1 1 1 1 1 1 1 1 1 1	Box, Control Spec A,B Spec C-F Nut, Self Locking (8-32) PCB Assy (Includes PCB Harnesses, Switch Cover and Switch) (Spec C-F) Harness, PCB (P1)(Spec C-F) Obsolete Harness, PCB (P2)(Spec C-F) Obsolete Switch, Rocker (Spec C-F) Cover, Rocker Switch (Spec C-F) Standoff, PCB (Spec C-F) Rivet, Standoff (Spec C-F) Breaker, Circuit (CB1) 7.5A 9.5A 15A 10A 2.3KV-FR/51844F 2KV-FR/37544A 2.0KV-FR/26119F 2.4KV-FR/33742F 25A	13 14 15 16 17 18 19 20 21 22 23 24 25 26 27	321-0305	1 1 1 1 1 1 2 1 1 1 1 2 2 1 1 2	Relay, Start Disconnect (K2) Capacitor (C1) Spec A, B Spec C-F Screw, Round Head Machine (#6-32 x 3/4") Clamp Nut, Hex (#6-32) Screw, Pan Head Machine (M6 x 1 x 12mm) Relay, Stop (12V) K5 K6 (Used on 1.7 And 2.0 KV) (3 Wire) K3 Magneto Grounding Screw, Round Head Machine (#8-32 x 1/2") Washer, Flat Fuse (F1, F2) Holder, Fuse (Cap and Base) Switch, Rocker (S1) Screw, Cross Recessed ET Phillips (#6-32 x 1/4") Plug, Hole Plate, Circuit Breaker (Used with 320-1713-01
11 12	332–1571 823–0001–01	1	Terminal, Tab Adapter (Used on 2.8 KV) Screw, Socket Drive Pan Head (M3 x 6MM)	28	302-2031	1	Spec 51844 Spec A-F) Transformer Assy (100V Sets)

Control (KVD and KV Begin Spec G)



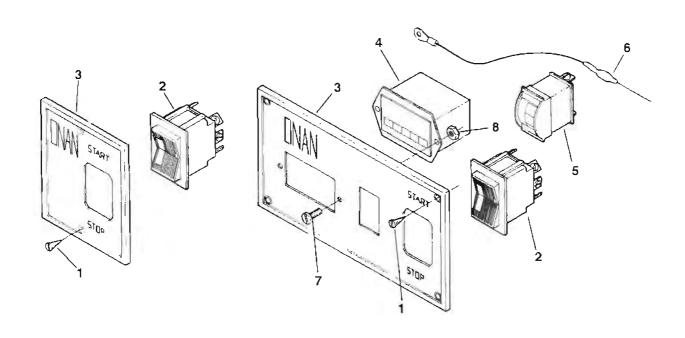
		5					15
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1 2	319-1347-0 300-5299	2 1	Box, Control PCB Assy (Includes PCB	10	815–0549	2	Screw, Cross Recessed ET Phillips (#6-32 x 1/4")
			Harnesses, Switch Cover Label and Switch)	11	319–1675–	02 1	Plate, Circuit Breaker (Used with 320-1713-01
3	338-2742	1	Hamess, PCB (P2)Obsolete	12	302-2031	1	Transformer Assy (100V Sets)
4	338-2743	1	Hamess, PCB (P1)	13	823-1002-	01 2	Screw, Pan Head Torx
5	308-0995	1	Switch, Rocker (S1)				(M6 x 1 x 12mm)
6	308-0996	1	Cover, Rocker Switch				,
7	870-0488	4	Standoff, PCB				
8	870-0487	4	Rivet, Standoff				
9			Breaker, Circuit				
	320-1663-0	02 1	10 Amps 2.3KVFR33742 2KVFR26119				
	320-1713-0	1 1	10 Amps 2.3KVFR51844				
	320-1322	1	25 Amps 2.8KV FA26100,FR11351 FA11574 2.5KVFR11540				



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	166-0784-S0	1	Coil Assy, Ignition (Includes	13	338-2742	1	Hamess, PCB (P2)Obsolete
			Lead, Boot and Terminal)	14	300-5299	1	PCB, Control (Includes
2	167-0265	1	Boot, Spark Plug				PCB Hamesses, Switch Cover
3	167-0267	1	Terminal, Spark Plug				and Switch)
4	166-0779	1	Coil, Ignition	15	308-0995	1	Switch, Rocker
5	823-0002-04	4	Screw, Pan Head Torx Thread	16	308-0996	1	Cover, Rocker Switch
			Form (M4 $\times$ 0.7 $\times$ 12mm)	17	331-0564	1	*Conduit Assy (Includes
6	308-0949	1	Cover, Switch				Connectors and Conduit)
7	302-2002	1	Meter, Hour	18	331-0563	1	*Connector, 45°
8	302-2031	1	Transformer Assy (100V Units)	19	331-0565	1	*Conduit, Flex (1/2")
			(Reaches from Control PCB to Genset [J2] Harness)	20	331–0007	1	*Connector, Straight Conduit (1/2") Obsolete
9	320-1322	1	Breaker, Circuit (25A)	21	331-0533	2	Bushing, Anti Short (1/2")
10	815–0549	2	Screw, Pan Head Cross Recessed (#6-32 x 1/4")	22	338–3844	1	Harness, AC Output
11	870-0487	4	Rivet, Standoff				
12	338-2743	1	Harness, PCB (P1)	′ -	Marked Items	For Refe	rence only Not For Sale

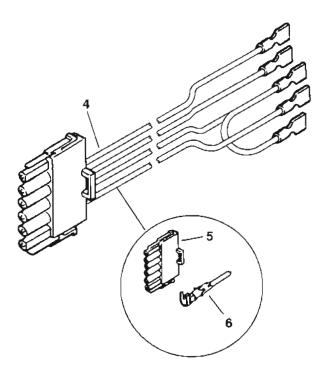
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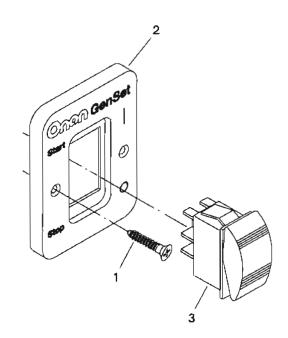
# Remote Panel (KV Spec A-E)



REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1			Screw, Oval Head Cross	4	302-0885	1	Meter, Hour (M2)
			Recessed Wood (#5 x 1/2")	5	302-0888	1	Meter, Battery Condition (M1)
	815-0380	2	Standard Control	6	359-0034	1	Diode Obsolete
	815-0380	4	Deluxe Control	7	815-0385	2	Screw, Round Head Machine
2	308-0341	1	Switch, Rocker (S1)				(#6-32 x 1/2")
3			Panel, Control	8	860-0006	2	Nut, Hex Head (#6-32)
	301-3566	1	Standard Control				
	301-3606	1	Deluxe Control (Obsolete)				

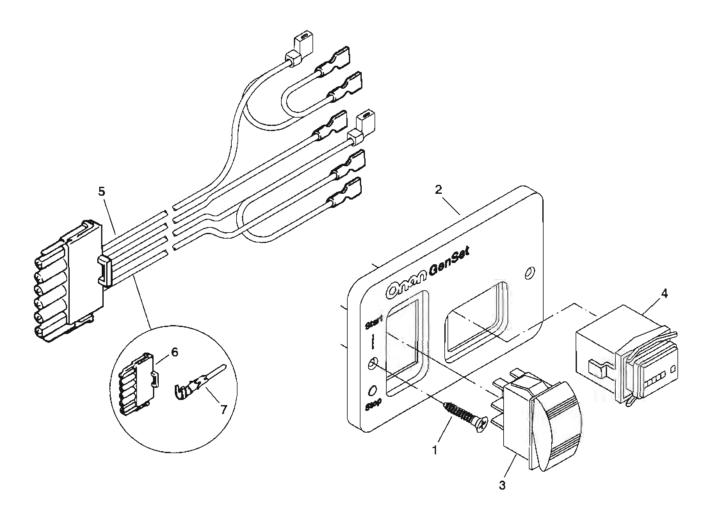
# Remote Switch Panel (KV Begin Spec F)





REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
	300-4936	1	Kit, Remote Switch Panel	4	338-3510	1	Harness, Remote Panel
1	815-0910	2	Screw, Wood (#6 x 1")				(Includes Plug and Pins)
2	319-2339-01	1	Panel, Printed	5	323-1304	1	Plug, 6-Pin
3	308-1062	1	Switch, Rocker	6	323-1199	4	Pín, Contact

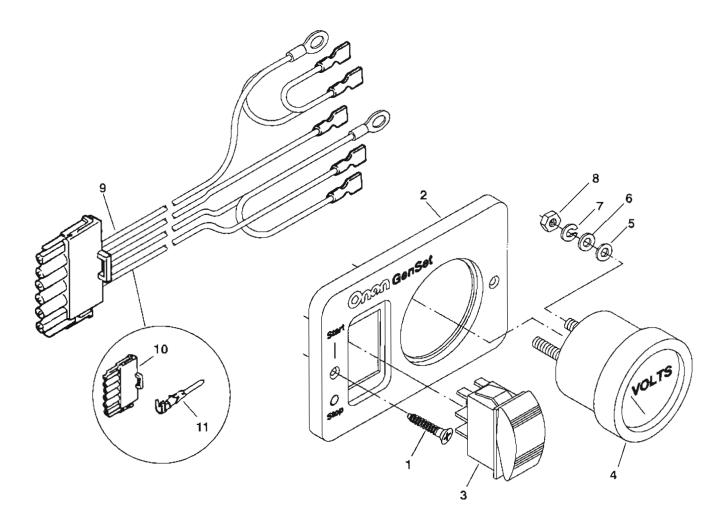
# Remote Switch/Hourmeter Panel (KVD and KV Begin Spec F)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	300-4937	1	Kit, Remote Switch/Hourmeter		302-2002 338-3466	1 1	Hourmeter Harness, Remote Panel
1	815-0910	2	Screw, Wood (#6 x 1")	Ü	000 0,00	•	(Includes Plug and Pins)
2	319-2340-03	1	Panel, Printed	6	323-1304	1	Plug, 6-Pin
3	308-1062	1	Switch, Rocker	7	323-1199	4	Pin, Contact

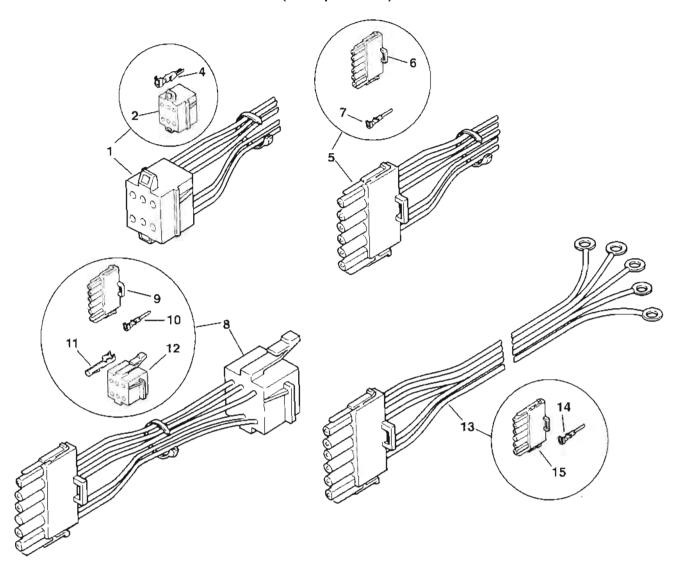
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# Remote Switch/Voltmeter Panel (KVD and KV Begin Spec F)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	300-4938	1	Kit, Remote Switch/Voltmeter	7	850-0030	2	Washer, Lock (#10)
			Panel	8	871-0010	4	Nut, Hex Brass Machine
1	815-0910	2	Screw, Wood (#6 x 1")				(#10-32)
2	319-3132-02	1	Panel, Printed	9	338-3507	1	Hamess, Remote Panel
3	308-1062	1	Switch, Rocker				(Includes Plug and Pins)
4	302-1641	1	Voltmeter	10	323-1304	1	Plug, 6-Pin
5	526-0409	2	Washer, Nylon Flat (#10)	11	323-1199	4	Pin, Contact
6	526-0049	4	Washer, Brass Flat (#10)				

# Remote Wiring Harness (KV Spec A–E)

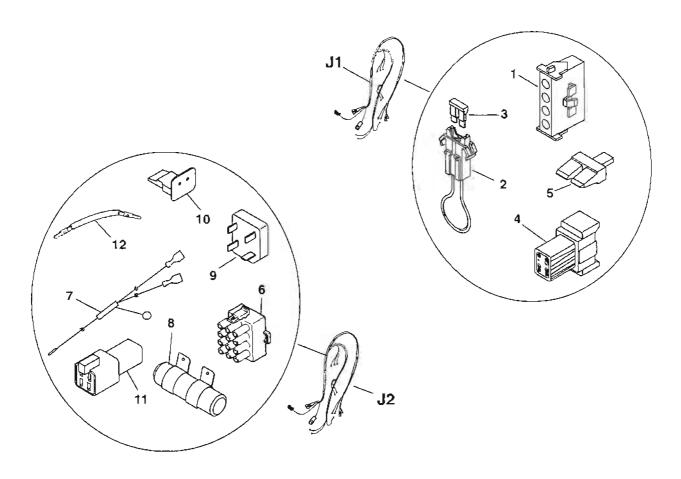


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	338–1082	1	Harness, 6" Wiring (Includes Parts Marked *)	12 13	323-0440	1	~Housing, Connector (6 Place) Harness, Wiring (Includes Parts
2	323-0500	5	*Pin, Contact				Marked &)
3	332-0942	1	+*Tie, Cable		338-2260-	01 1	Ten Foot
4	323-0400	1	"Housing, Connector (6 Place)		338-2260-	02 1	Thirty Foot
5	338-2046	1	Hamess, 6" Wiring (Includes	14	323-1199	5	&Pin, Contact
			Parts Marked +)	15	323-1304	1	& Housing, Connector (6 Place)
6	323-1304	1	+Housing, Connector (6 Place)				(J2)
7	323-1199	5	+Pin, Contact				
8	338–2137	1	Harness, 6" Wiring (Includes Parts Marked ~)				-1082 Wiring Harness.
9	323-1304	1	~Housing, Connector (6 Place)				-2046 Wiring Harness.
10	323-1199	5	~Pin, Contact				-2137 Wiring Harness.
11	323-0488	5	~Socket, Connector	& -	Pans Includ	ea in 338	-2260-01 & -02 Wiring Harness.

# **Generator Harness** (KV Spec A, B)

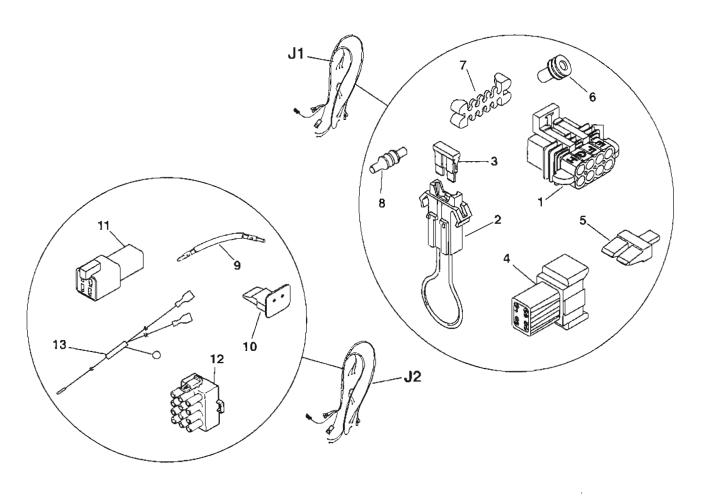
REF NO.	PART NO.	QTY		REF NO.	PART NO.	QT\ USE	
1			Harness, Generator Gasoline Sets (Includes	7	307-1886	1	+*Relay (LP=K3) (Gasoline⇒K5)
			Parts Marked '*)	8	323-1342	1	+*Housing, Terminal (P2) (6 Pin)
	338-2441-01	1	Spec 29236	9	307-1575	1	*Relay (Gasoline=K3)
	338-2441-02	1	Spec 33742, 37544A	10			Harness, Wiring Z1 (DC)
	338-2615-02	1	Spec 37544B		338-2209	1	* Gasoline Units
	338-2210	1	Spec 26100		338-2614	1	+ LP Units Z2 (DC)Obsolete
2			LP Sets (Includes Parts		338-2208	1	<ul> <li>Gasoline Units</li> </ul>
			Marked +)		338-2613	1	<ul> <li>LP Units Obsolete</li> </ul>
	338-2731	1	Spec 26119		338~2618	1	<ul> <li>Z3 (Spec 37544B Only)</li> </ul>
	338-2591	1	Spec 26120				Z4
3	357-0030	2	+*Rectifier, Silicon (CR1, CR2)		338-2440	1	+* Spec 29236, 33742,
4	323-1443	1	+*Socket, Relay (8 Pin) (K2)				37544A, 26119 Obsolete
			Obsolete		338-2617	1	* Spec 37544B
5	323-1314	1	+*Plug, Connector (12 Pin) (P1)				·
6			*Resistor, Fixed (P1-4 to P1-5) (Includes Sleeving & Sockets)				soline Generator Harness. Generator Harness.
	304-0805-01	1	Spec 29236				
	304-0805-02	1	Spec 33742, 37544				

# Generator Harness (KV Spec C-E)



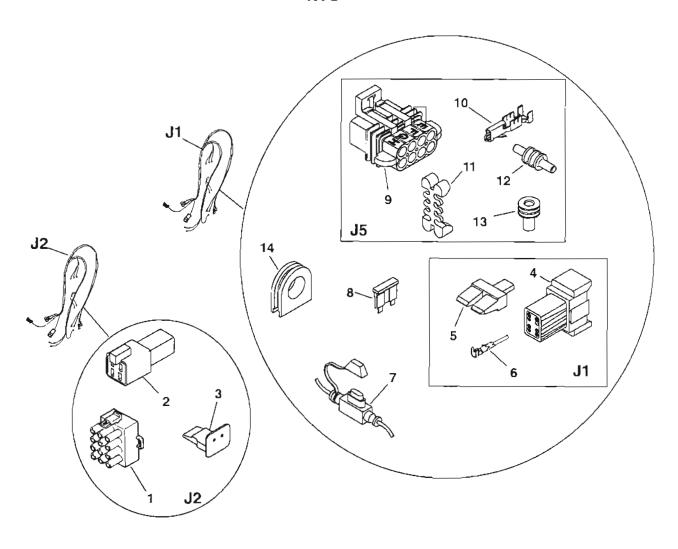
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			Harness, Generator	7			+Hamess, DC
			J1 (Includes Parts Marked *)		338-2740	1	Z1
	338-2741	1	Spec 11351, 26100,			•	Z4
	300 2, ,,	,	26119, 26120, 33742,		338-2763	1	Spec 26119, 33742
			2089A		338-2773	1	Spec 51844
	338-2771	1	Spec 51844 J2 (Includes	8	304-0821	1	+Resistor (R1)
			Parts Marked +)	9	305-0718	1	+Rectifier, Bridge (CR1)
	338-2739	1	Spec 26100, 26120	10	323-1547	1	+Wedge, Receptacle (J2)(4 Pin)
	338-3263	1	Spec 11351	11	323-1549	1	+Socket, Receptacle (J2)
	338-2762	1	Spec 26119, 33742	12		-	+Resistor, Fixed (P3-1 P3-5)
	338-2772	1	Spec 51844				(Includes Sleeving & Sockets)
1	323-1342	1	*Housing, Terminal (6 Pin) (J5)		304-0805-02	1	Spec 51844 (J4-4 to J4-5)
2	321-0312-S1	1	*Fuse Assy, 5A (F1) (Includes			•	Spec 26199, 33742
_			Fuse)				(P3-4 to P3-5)
3	321-0307-03	1	*Fuse, 5A (F1)		304-0805-04	. 1	Spec 11351 (P3-1, P3-5)
4	323-1542	1	*Receptacle (8 Pin) (J1)				
5	323-1544	1	*Wedge, Receptacle (8 Pin) (J1)				
6	323-1314	1	*Plug, Connector (12 Pin) (P3)				Generator Harness. Generator Harness.

# Generator Harness (KV Begin Spec F)

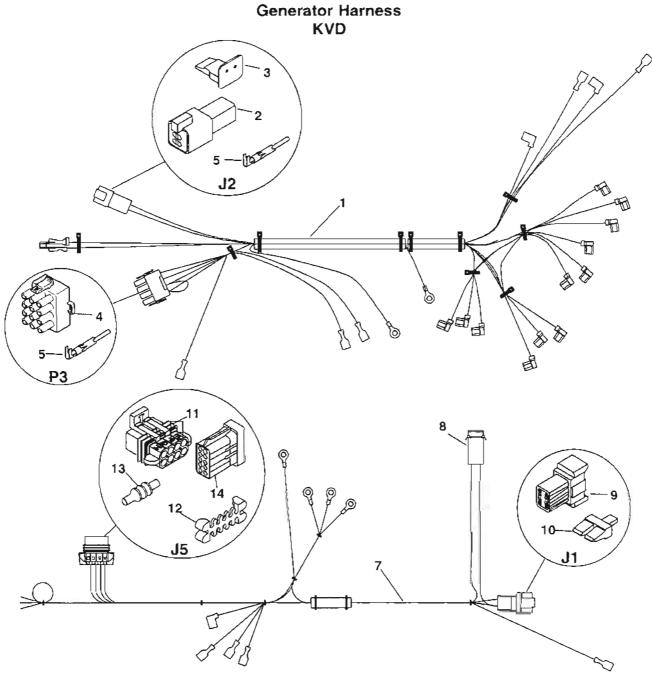


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			Hamess, Generator	5	323-1544	1	*Wedge, Receptacle (8 Pin) (J1)
			J1 (Includes Parts Marked *)	6	323-1708	4	*Seal, Cable (J5)
	388-3628	1	Spec 11351, 11540,	7	323-1741	1	*Housing, Lock (J5)
			26100, 26119, 26120,	8	323-1712	6	*Plug, Cavity (J5)
			33742	9	304-0805-05	1	+Resistor (R1)
	338-3528	1	Spec 51844 Obsolete				Spec 11351, 11540
	338-3672	1	Spec 11574 Obsolete				(P3-1, P3-5)
			J2 (Includes Parts Marked +)				Spec 51844, 26119, 33742
	338-3607	1	Spec 51844				(P3-4, P3-5)
	338-3549	1	Spec 11351, 11540	10	323-1547	1	+Wedge, Receptacle (4 Pin) (J2)
	338-3574	1	Spec 26119, 33742	11	323-1549	1	+Socket, Receptacle (J2)
	338-3550	1	Spec 11574, 26100,	12	323-1314	1	+Plug, Connector (12 Pin) (P3)
			26120	13			+Harness, DC
	338-4320	1	Begin Spec L		338-2740	1	Z1
1	323~1743	1	*Connector, Plug (8 Pin) (J5)		338-2773	1	Z4 (Spec 51844 Only)
2	321-0312-\$1	1	*Fuse Assy, 5A (F1) (Includes Fuse)				.,
3	321-0307-03	1	*Fuse, 5A (F1)				Generator Harness,
4	323-1542	1	*Receptacle (8 Pin) (J1)	+ -	Parts Included	in (J2) (	Generator Harness.

# Generator Harness KVC



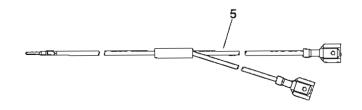
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			Harness, Generator	9	323-1743	1	+Connector, Plug (J5) ( Pin)
	338-3842	1	J1 (Includes Parts Marked +)	10	323-1709	4	+ Terminal, Socket (J5)
			J2 (Includes Parts Marked *)	11	323-1741	1	+ Housing, Lock (J5)
	338-3843	1	120V Units	12	323-1712	4	+Plug, Cavity (J5)
	338-3846	1	100V Units	13	323-1708	4	+Seal, Cable (J5)
1	323-1314	1	*Plug, Connector (P3) (12 Pin)	14	508~0095	1	+Grommet
2	323-1549	1	*Socket, Receptacle (J2)				
3	323-1547	1	*Wedge, Receptacle (J2) (4 Pin)				
4	323-1542	1	+Receptacle (J1) (8 Pin)			\- <i>,</i>	Genset Harness.
5	323-1544	1	+Wedge, Receptacle (J1) (8 Pin)	* -	Parts Include	d in (J2)	Genset Harness.
6	323-1491	8	+ Terminal, Pin (J1)				
7	321-0325	1	+Holder, Fuse (F1)		On do Louis	d: 000	0.400.145.1 - 14
8	321-0307-03	1	+Fuse (5A) (F1)		Parts include	o in 338~	2428 Wiring Harness

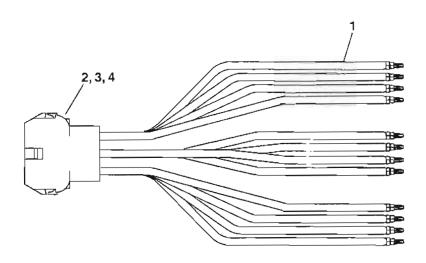


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1		1	Harness, Generator	8	321-0312-51	1	+Fuse Assy, (5Amp)(F1)
			(Included with Hamess*)	9	323-1542	1	+Receptacle (8 Pin)
	338-4070	1	Spec A	10	323-1544	1	+Wedge, Receptacle (8 Pin)
	338-4381	1	Begin Spec B	11	323-1743	1	+Connector, Plug (8 Pin)(J5)
2	323-1549	1	*Socket, Receptacle	12	323-1741	1	+Housing, Lock
3	323-1547	1	*Wedge, Receptacle (4 Pin)	13	323-1712	1	+Plug, Cavity
4	323-1314	1	*Plug, Connector (12 Pin)	14	323-1709	1	+Terminal, Socket
5	323-1491	AR	*Terminal, Pin				·
6	332-2571	AR	*Terminal, Receptacle (25 x 90)				
7			Harness, Generator				
	338-3628	1	Spec A				
	338-4320	1	3729A and Begin Spec B				

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### **PCB Harness**

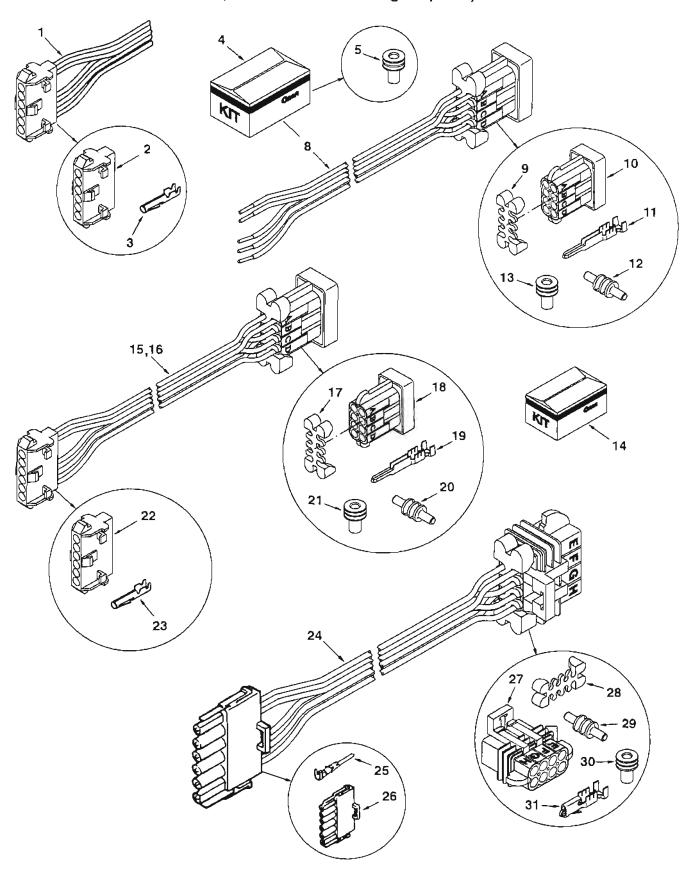




REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	338-2428	1	Hamess, PCB (Includes Parts	3	332-2659	2	*Terminal, PCB Tab
			Marked *)(KVC, KVD and KV,	4	323-1199	2	*Pin, Contact
			Spec 51844)	5	338-3850	1	Harness, Wiring (Z1)(Includes
2	323-1315	1	*Cap, Connector (12 PI)				Parts Marked #)(KVC)

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# Remote Wiring Harness (KVC, KVD and KV Begin Spec F)



# Remote Wiring Harness (KVC, KVD and KV Begin Spec F)

REF		QTY	PART	REF		QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	338-3572	1	Harness, Adapter (Pigtail	17	323-1741	1	<@ Lock, Housing (8 Pin)
			at Control Panel)	18	323-1744	1	<@ Connector, Receptacle (8 Pin)
			(Includes Parts Marked *)	19	323-1707	5	@ Pin, Terminal
			(Use With Gasoline and	20	323-1712	3	<@ Plug, Cavity
			LP Kits 300-4936,	21	323-1708	5	<@ Seal, Cable
			300-4937,& 300-4938)	22	323-1342	1	<@ Housing, Terminal
2	323-1342	1	*Housing, Terminal	23	323-1200	5	<@ Socket, Contact
3	323-1200	5	*Socket, Contact	24	338-3514	1	Harness, Adaptor (6 Inches)
4	305-0979	1	Kit, Remote Adapter				(For Sets Prior to Spec F)
			(Pigtail at Genset End)				(Include Parts Marked ~)
		1	(Includes Parts Marked ^)	25	323-1199	5	~Pin, Contact
5	323-1708	2	^Seal, Cable	26	323-1304	1	~ Housing, Connector (6 Place)
6	332-3582	5	^Splice, Thermal (Not Shown)	27	323-1743	1	~Connector, Plug (8 Pin)
7	C-571	1	^Sheet, Instruction (Not Shown)	28	323-1741	1	~Lock, Housing (8 Pin)
8	300-4946	1	^Harness, Remote (Includes	29	323-1712	3	~Plug, Cavity
			Parts Marked #)	30	323-1708	5	~Seal, Cable
9	323-1741		#Lock, Housing (8 Pin)	31	323-1709	5	~Socket, Terminal
10	323-1744	1	#Connector, Receptacle (8 Pin)				
11	323-1707	5	#Pin, Terminal				
12	323-1712	3	#Plug, Cavity	* –	Parts Includ	led in 33	38-3572 Adapter Harness.
13	323-1708	5	#Seal, Cable	^ -	Parts Includ	led in 30	05-0979 Remote Adapter Kit.
14	0305-0980	1	Kit, Remote Adapter	# -	Parts Includ	led in 30	00-4946 Remote Harness.
			(Lead Assemblies)	@ -	Parts Includ	led in 30	38-3513 Adapter Hamess.
15	338-3513	1	Hamess, Adaptor (6 Inches)	< -	Parts Includ	ed in 3	38-3489-01 & -02 Remote Hamess.
			(New Set to Old Panel)	~ -	Parts Includ	led in 30	38–3514 Adapter Harness.
			(Includes Parts Marked @)				
16			Harness, Remote (Includes				
			Parts Marked <)				
	338-3489-0		10 Feet				
	338-3489-0	)2 1	30 Feet				

### Labels and Paint

REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO,	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
							(1)
	98~5759	1	Label, Warning (Hazardous				KVD
			Voltage) (KV, KVD)		98-7494-01	1	Label, Listed (White, KVD 2.5
	98-5797	1	Label, Air Filter (Gasoline)				and 2.8)
			Label, Rating (Amp) (KV)		98-7997-01		Label, Logo (2500)
	98-5820	1	Label, Warning (Noxious		98-7997-02		Label, Logo (2800)
			Fumes) (KV)		98-7997-03		Label, Logo (2000)
	98-5926	1	Label, Barcode (KVC and KVD)		98-7997-04		Label, Logo (2300)
			Label, Amp Rating (KV)		98-6388-02	: 1	Label, Phone Info
	98-5976-03	1	25A (KVD 2.0 and 2.3)		98-8052	1	Label, Warning (Substances)
	98-5976-04	1	9.5A		98-5757	1	Label, Warning (Hazardous
	98-5976-06	1	10A (Begin Spec F and				Voltage)
			KVD 2.0 and 2.3)		98-7494-01	1	Label, Listed (KVD)
	98-5976-03	1	Label, Amp Rating (25 Amp)		98-7628	1	Label, Waming (Install)(KVC)
			(KVD)		98-7639	1	Label, Warning (Install,
	98-6074-02	1	*Label, Warning (Substances)				Hazardous Volt/Exhaust
	98-6308	1	Label, Air Filter (All Units)				Gasoline)(KVC)
	98-6313	1	Label, AC Notice (2.8) (KV)		98-7921	1	Label, Warning (Install)(KVD)
			(Gasoline)		98-7927	1	Label, Warning (Install)(KVD)
	98-6388-02	1	Label, Phone Info		98-7939-02	1	Label, Blank (KVC and KVD)
	98-6448	1	Label, Control (KVD)		525-0305	AR	Paint, Green Enamel (13 oz.
	98-6476	1	*Label, Ground (All Units)				Pressurized Spray Can)
	98-6476	2	*Label, Ground (KVD)		518-0452	AR	Sealant, Thread (50 cc Bottle)
			KV ´		98-6569-06	1	LP ^
			Gasoline		98-6569-07	1	Gasoline
	98-6569-01	1	2000				
	98-6569-04		2800				
	98-6569-05		2300	* -	Parts Sold in	Kit Only	
	98-6569-05		2800				
		-	KV				
			LP				
	98-6569-02	1	2000				
	98-6569-03		2500				

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098-6074-02, <b>68</b>	140-2980, <b>16</b> , <b>19</b> , <b>21</b>	149–2615, <b>23</b>	155–2322, <b>33</b>
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098–6313, <b>68</b>	140-3499-02, <b>21</b>	149-2636, <b>1</b> 5	155–2324, <b>33</b>
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